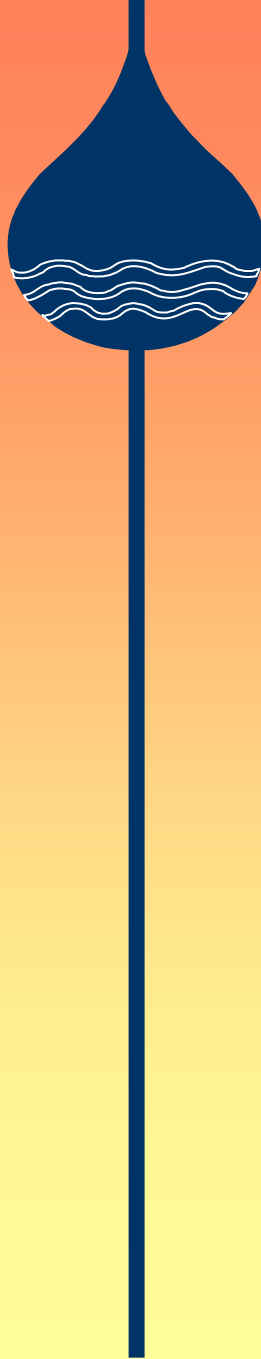
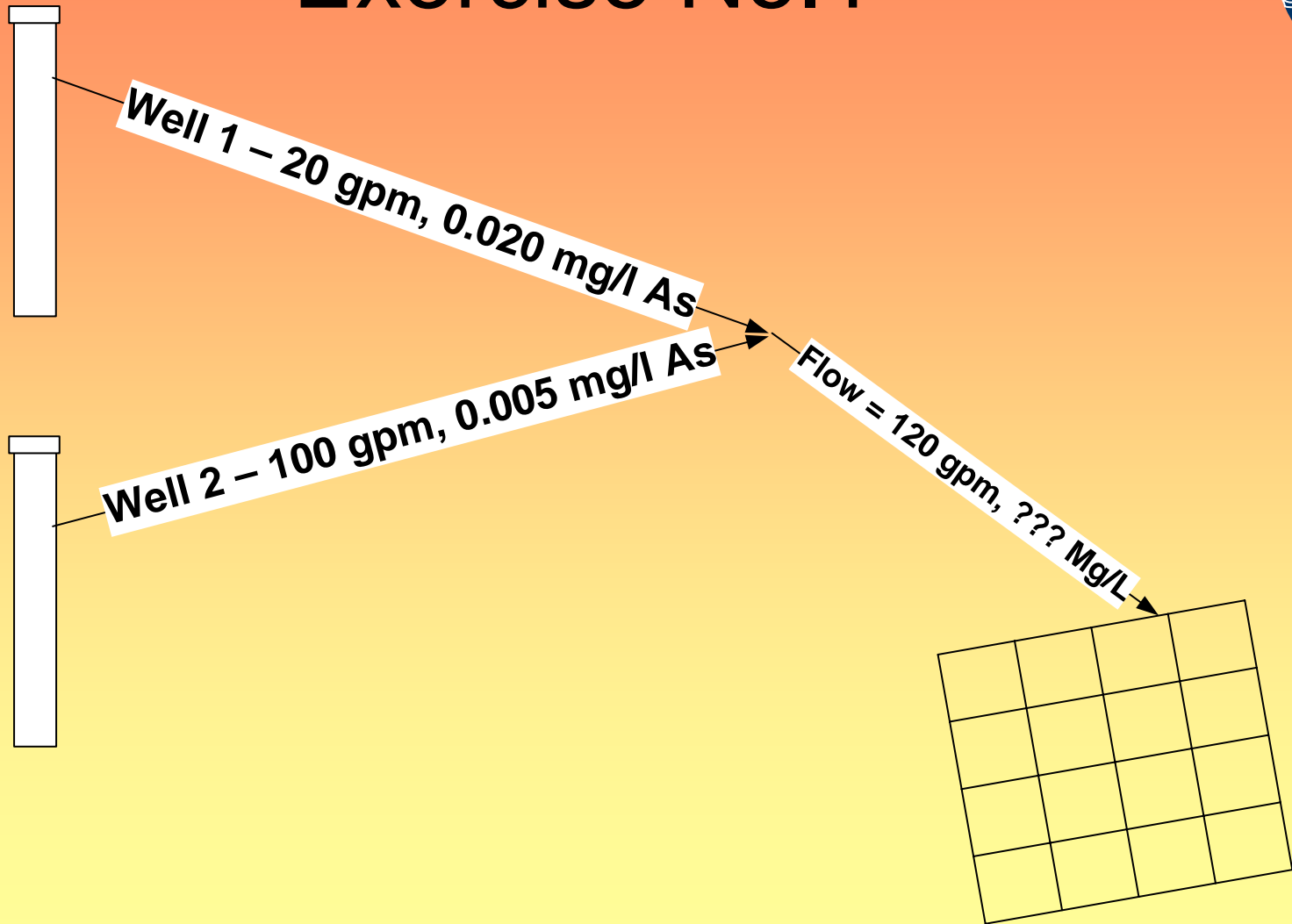
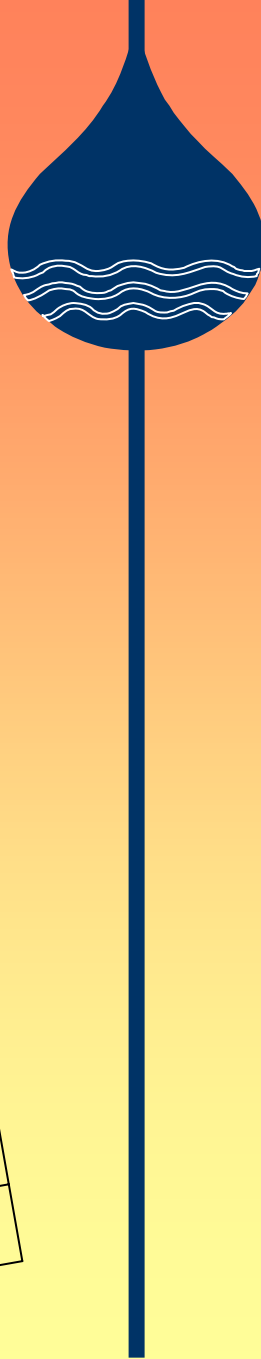


Treatment Decision Exercises



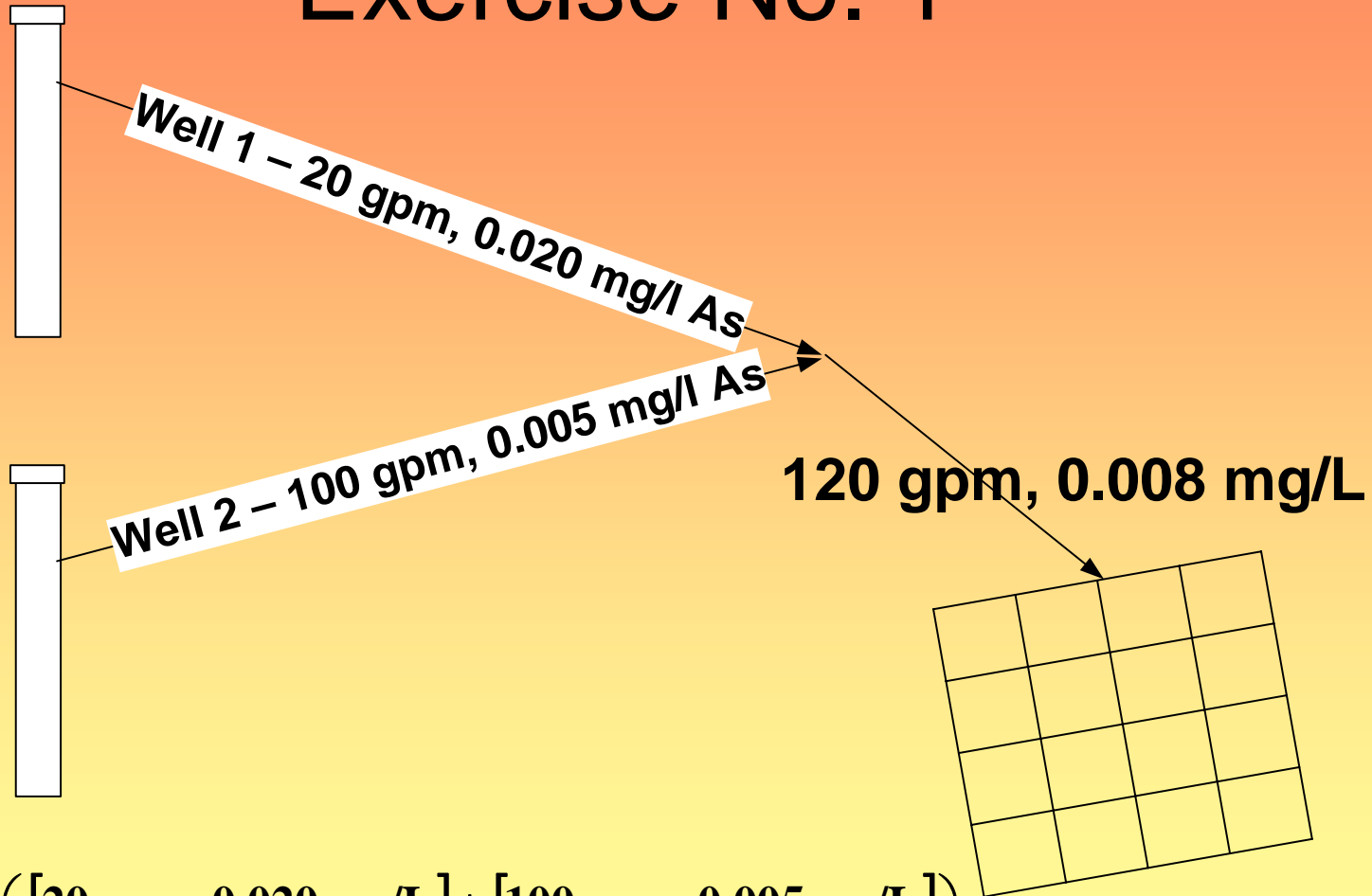
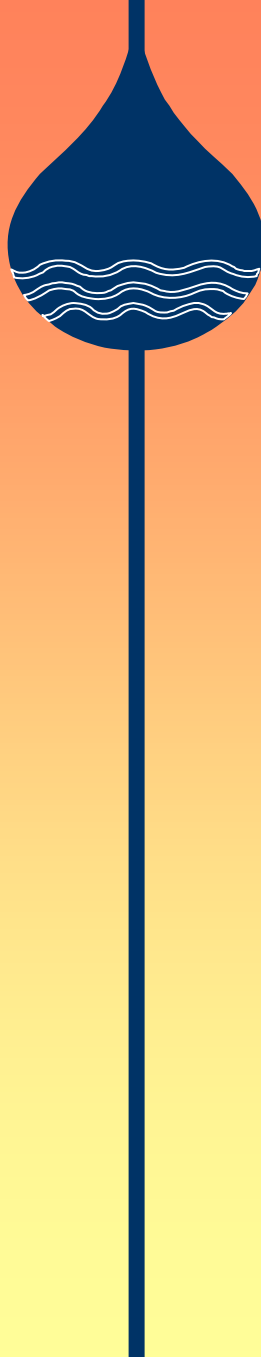
Blending With No Treatment

Exercise No.1



Blending With No Treatment

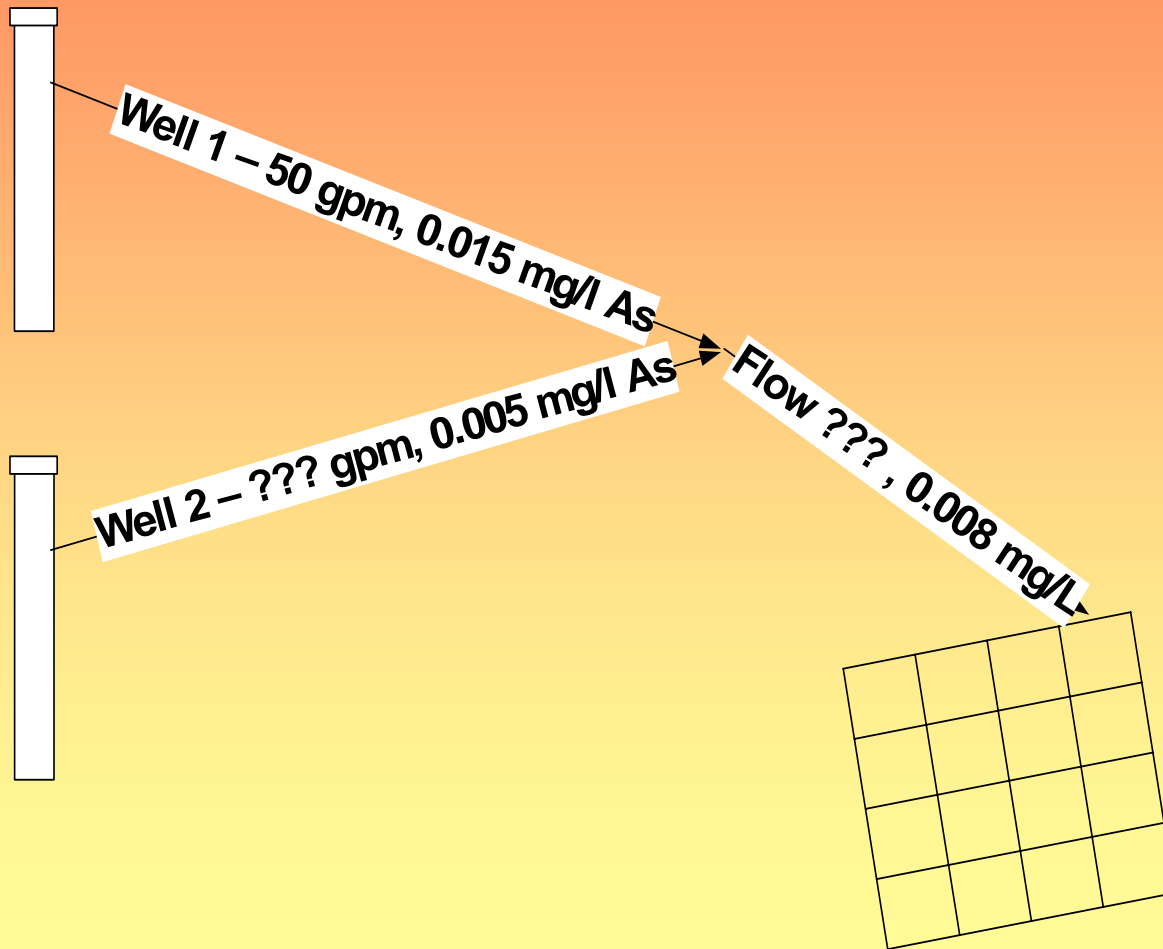
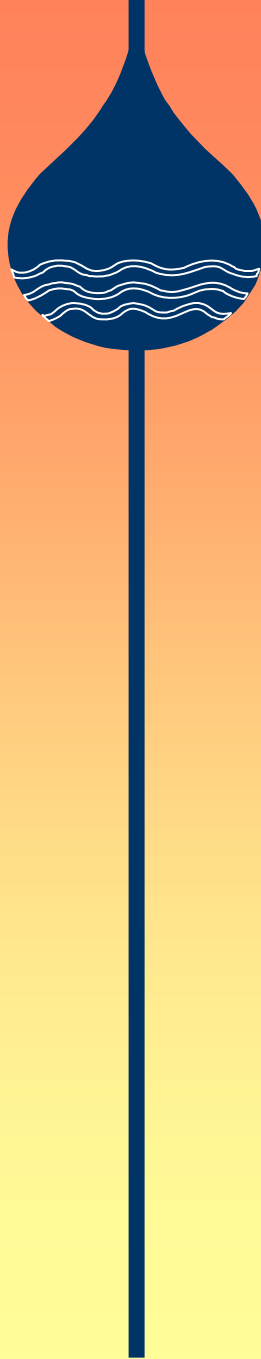
Exercise No. 1



$$C_{As,B} = \left(\frac{[20 \text{ gpm} \cdot 0.020 \text{ mg/L}] + [100 \text{ gpm} \cdot 0.005 \text{ mg/L}]}{20 \text{ gpm} + 100 \text{ gpm}} \right)$$

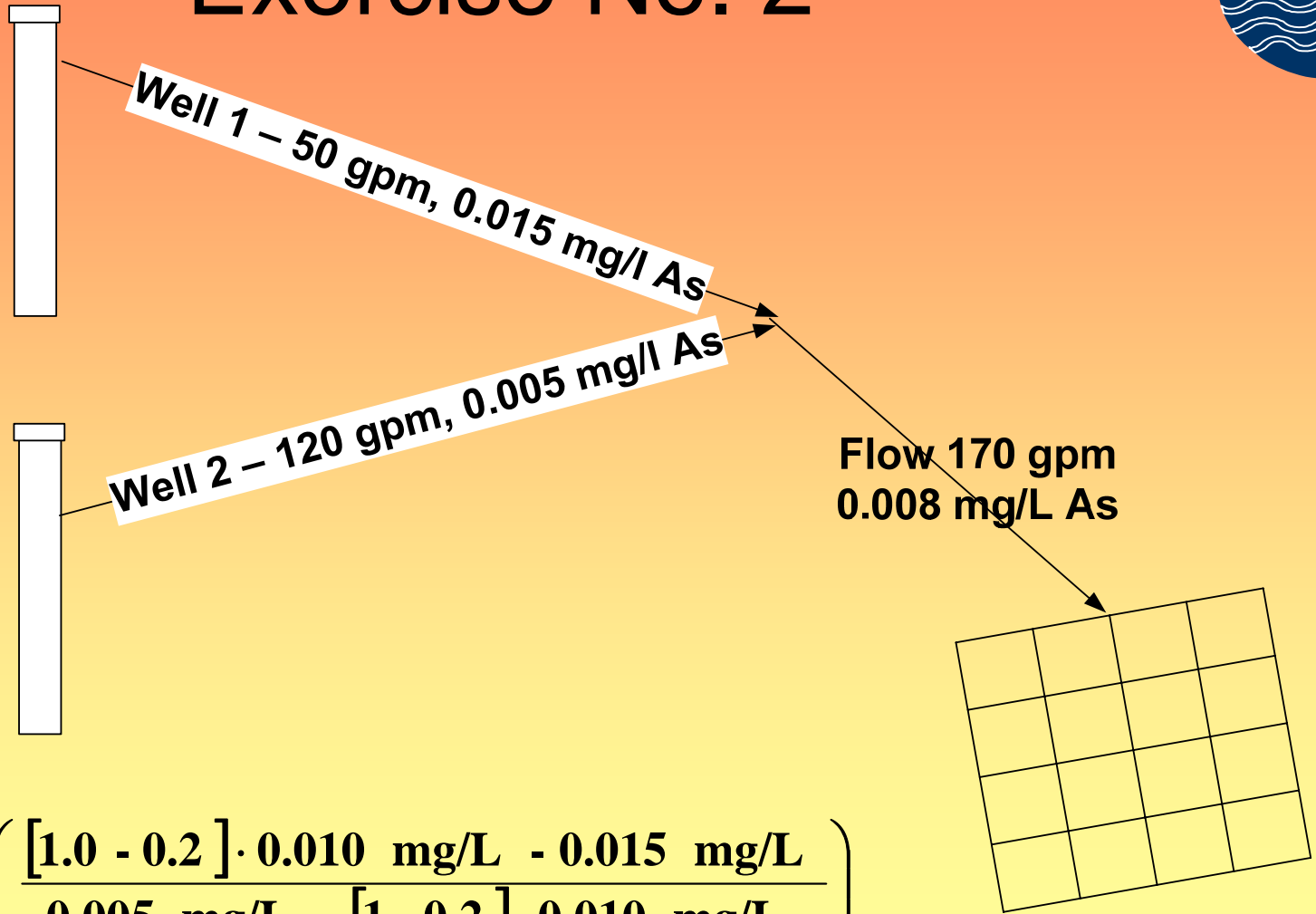
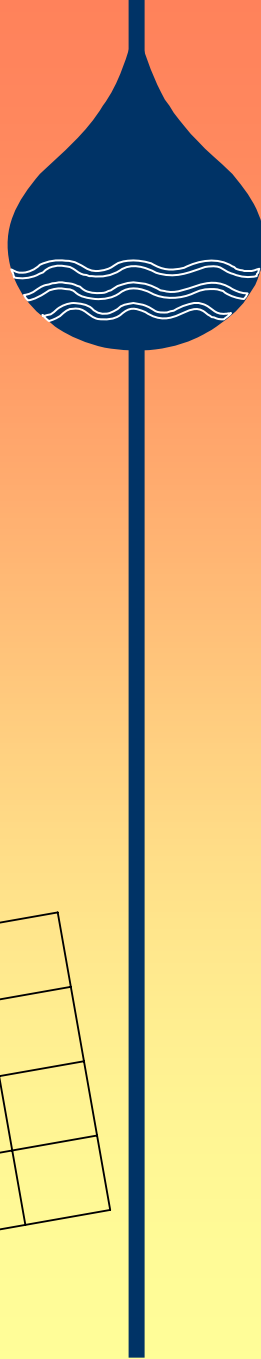
Blending With No Treatment

Exercise No. 2



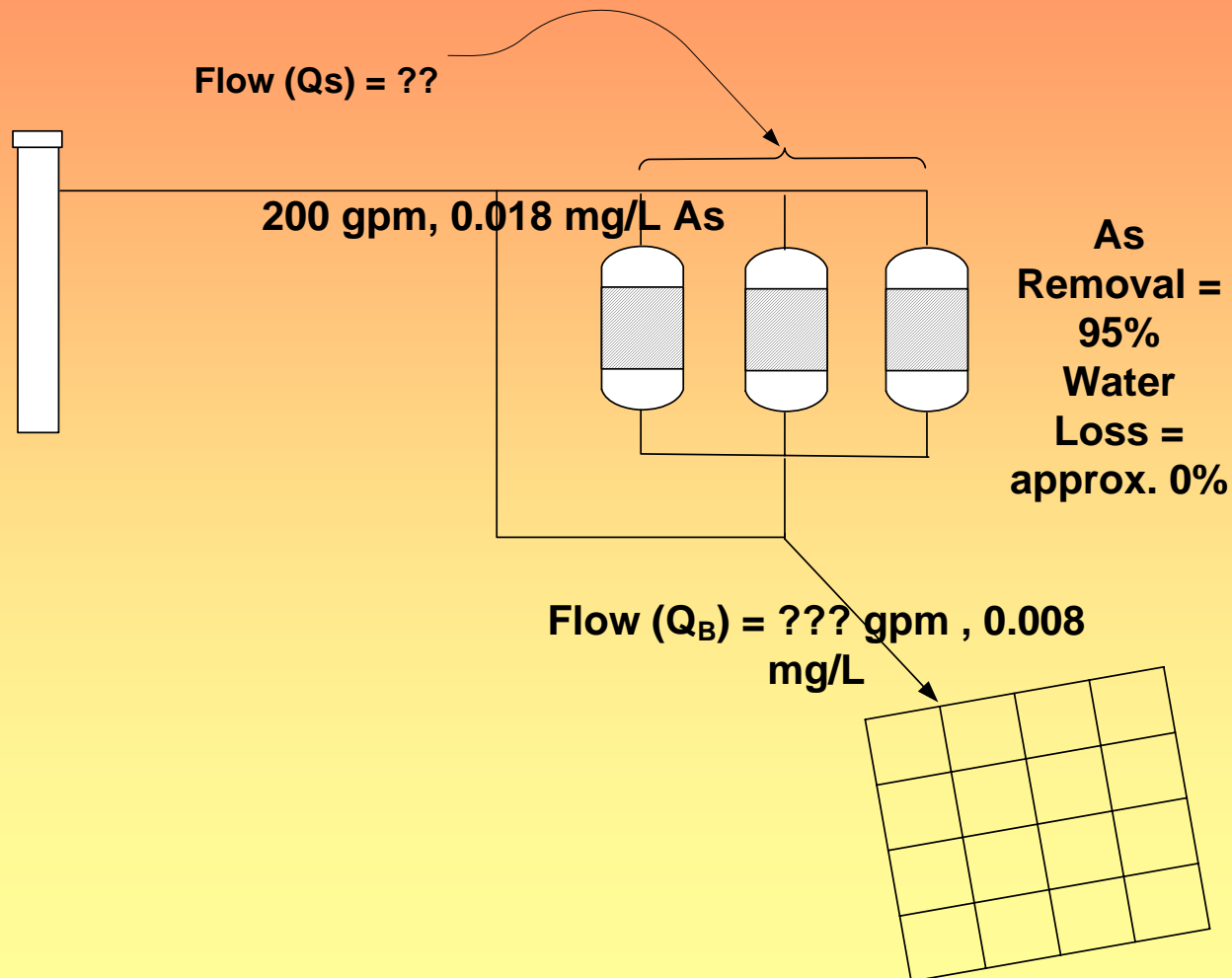
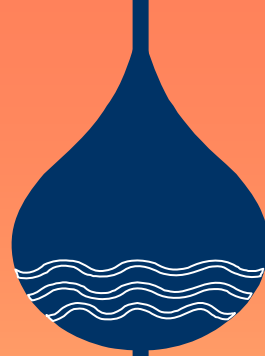
Blending With No Treatment

Exercise No. 2

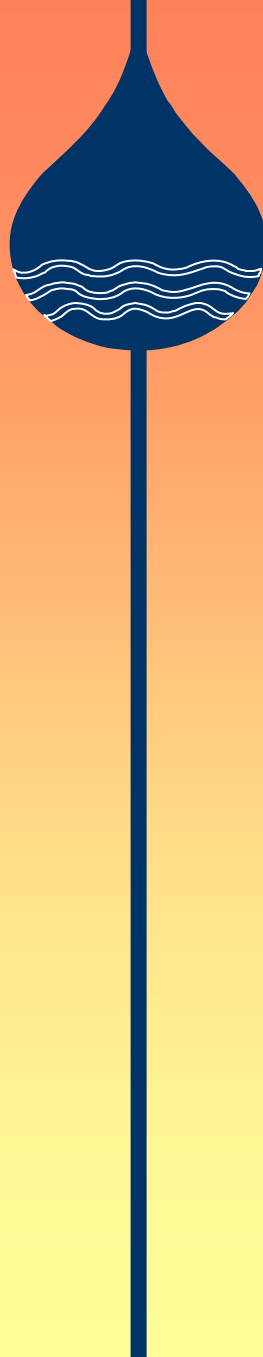


$$Q_2 = 50 \cdot \left(\frac{[1.0 - 0.2] \cdot 0.010 \text{ mg/L} - 0.015 \text{ mg/L}}{0.005 \text{ mg/L} - [1 - 0.2] \cdot 0.010 \text{ mg/L}} \right)$$

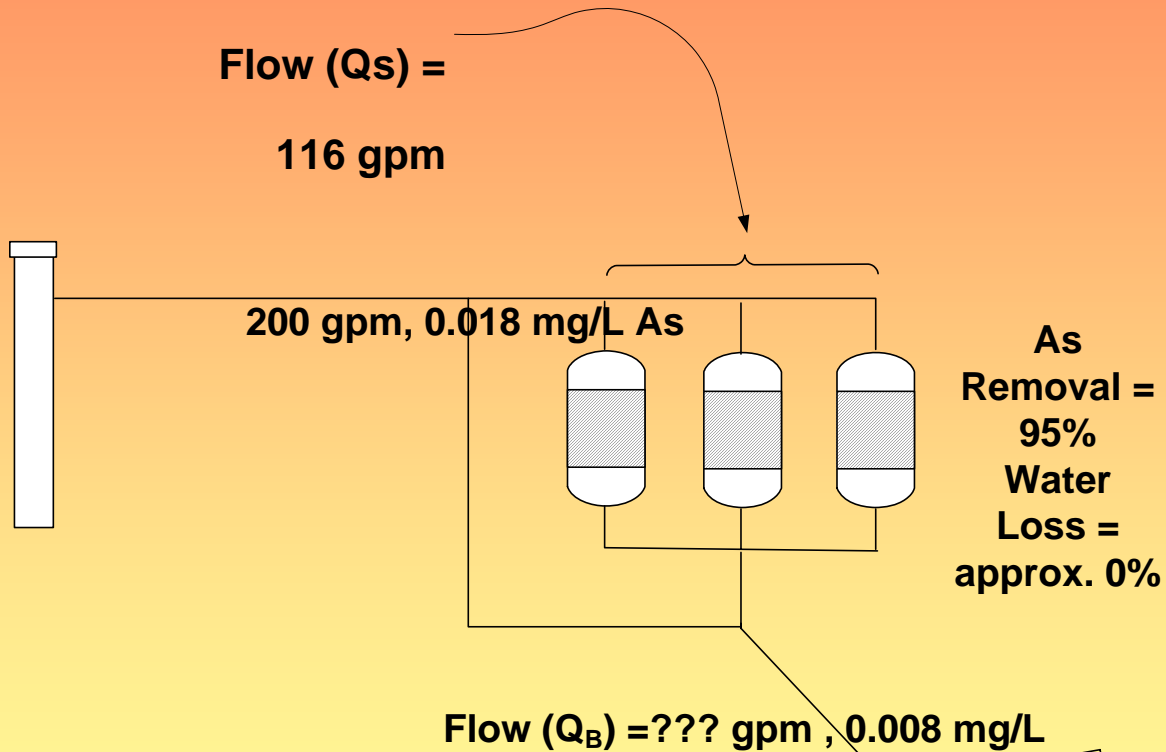
Sidestream Treatment with Blending Exercises No. 1



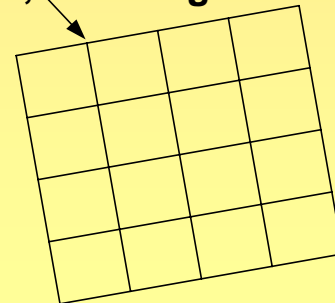
Sidestream Treatment with Blending Exercises No. 1



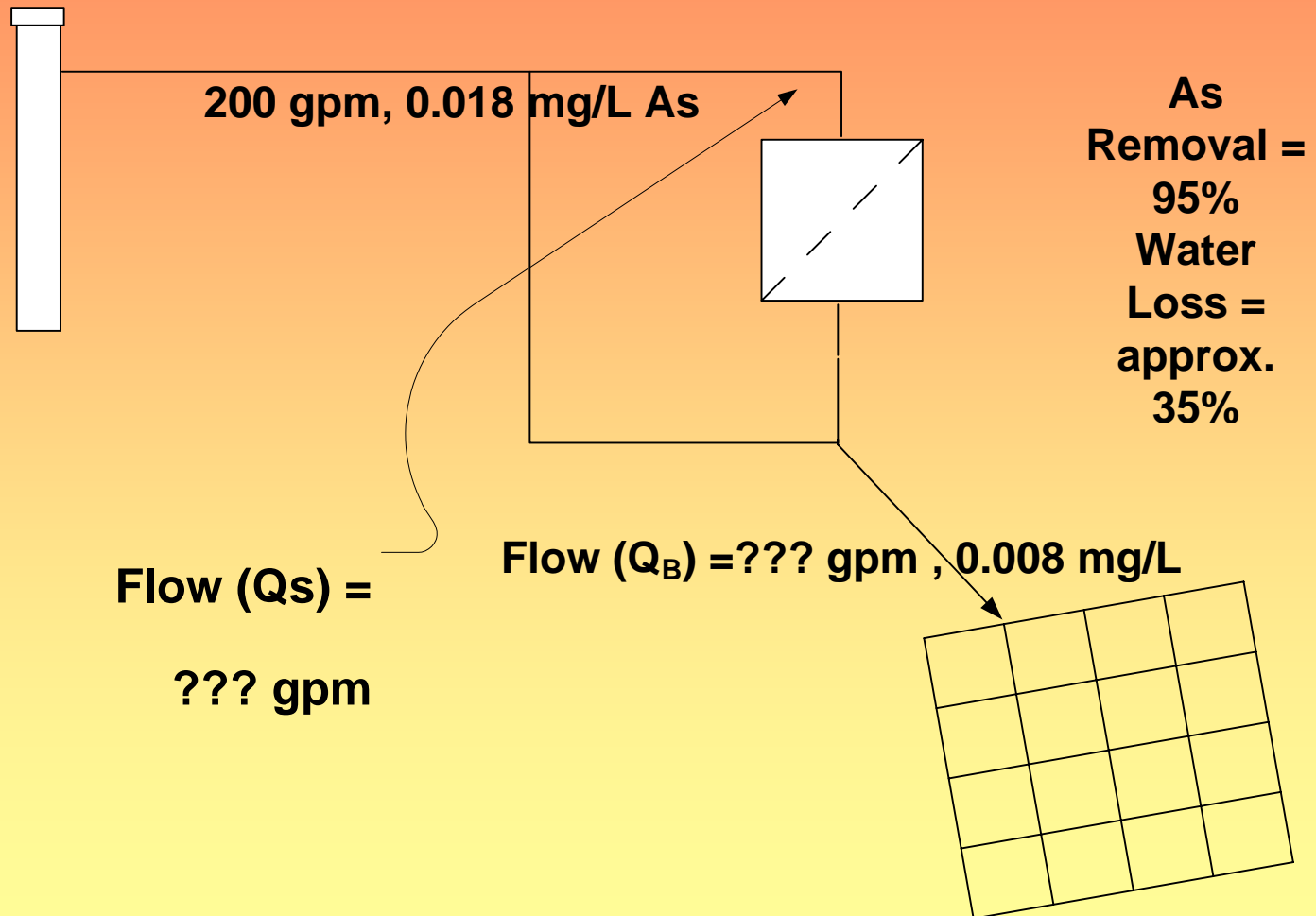
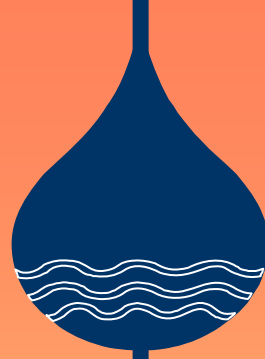
Flow (Q_s) =
116 gpm



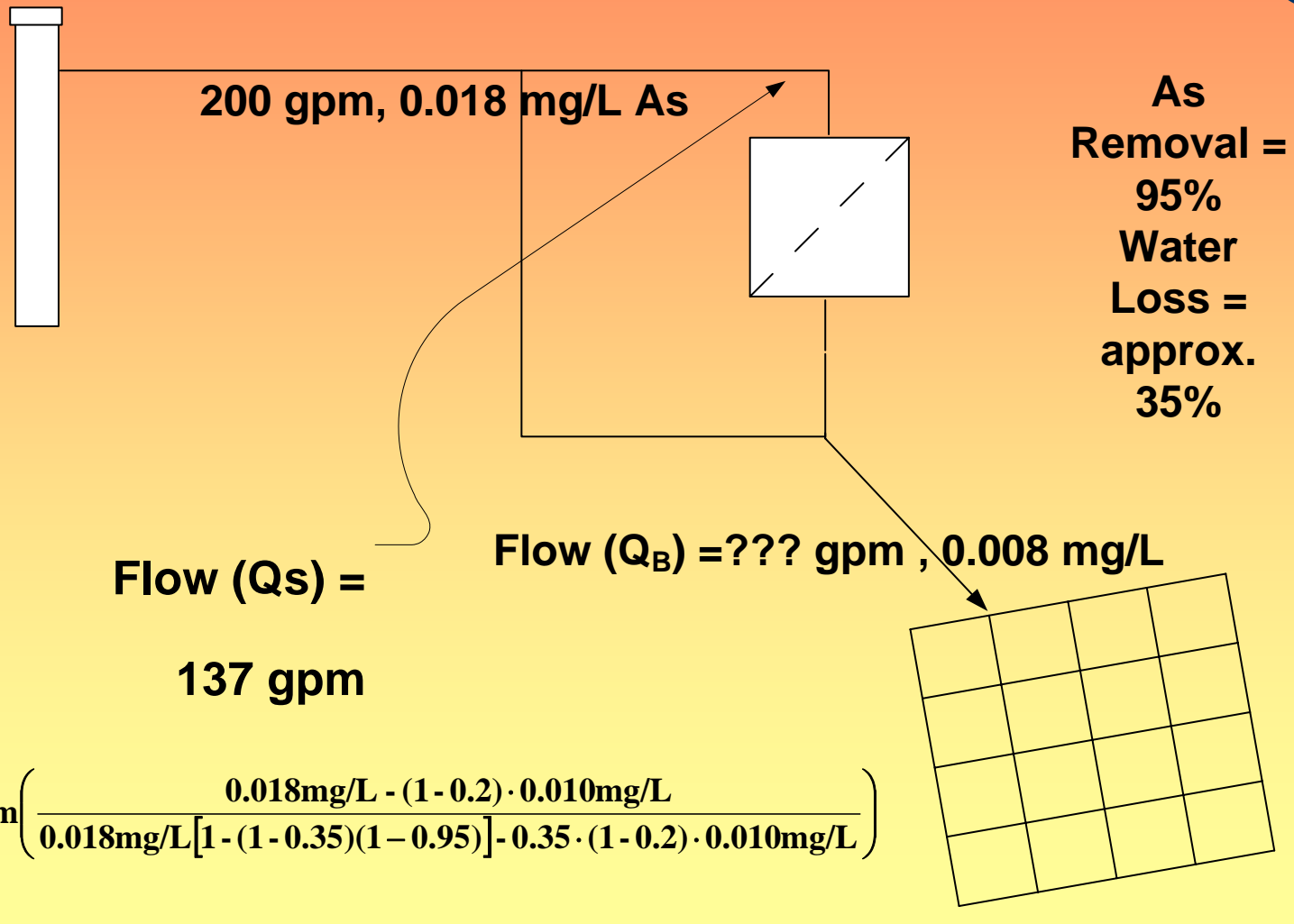
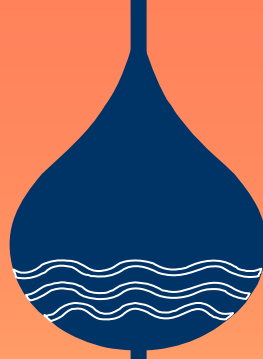
$$Q_s = 200\text{gpm} \left(\frac{0.018\text{ mg/L} - (1 - 0.2) \cdot 0.010\text{mg/L}}{0.95 \cdot 0.018\text{mg/L}} \right)$$



Sidestream Treatment with Blending Exercises No. 2

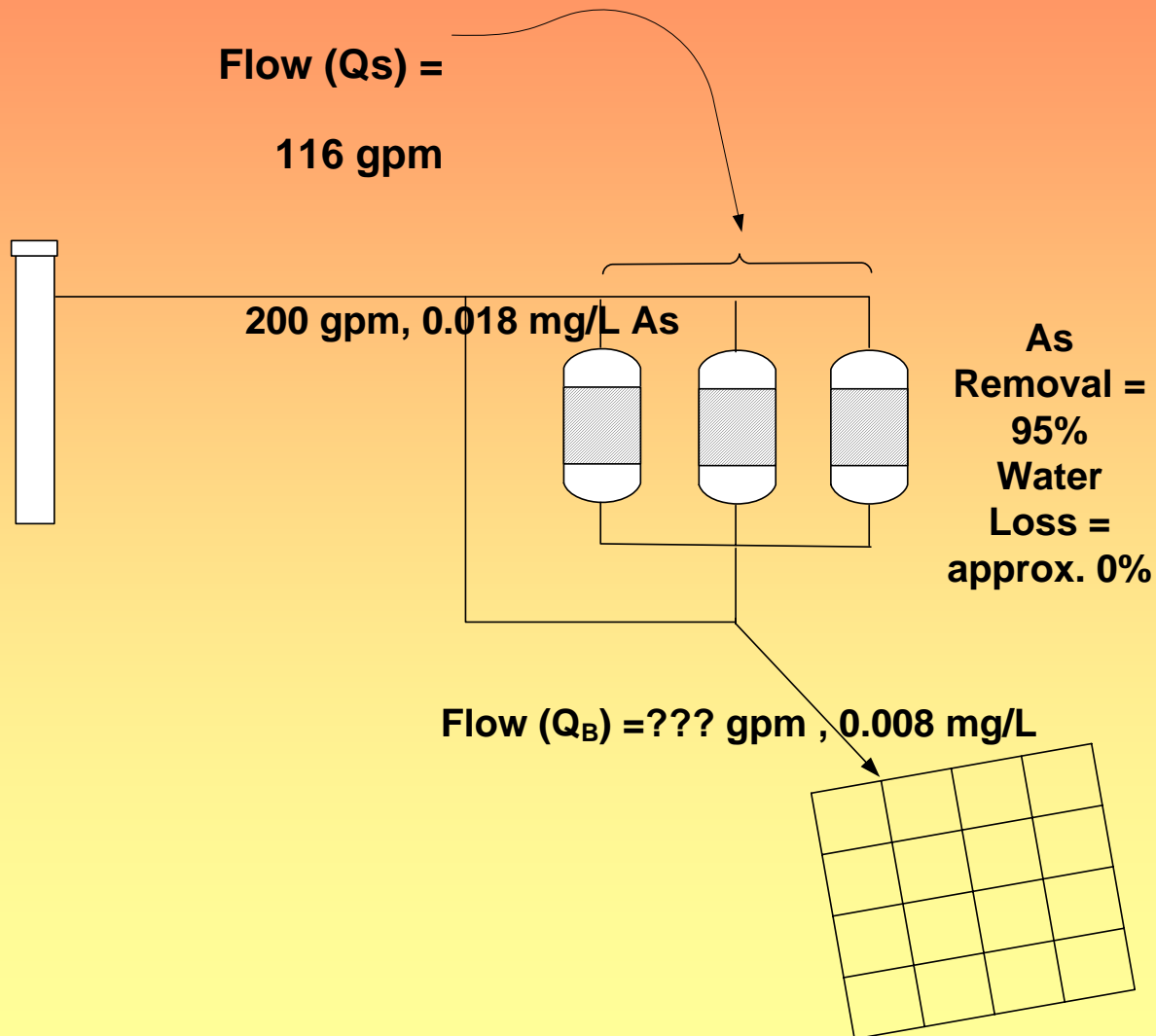
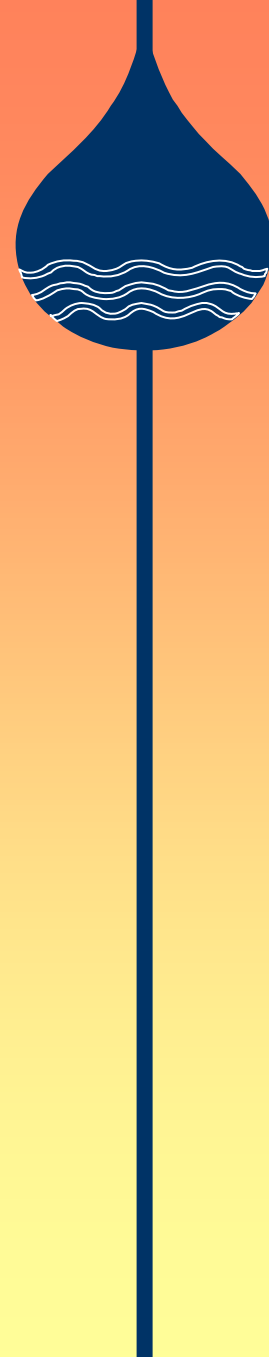


Sidestream Treatment with Blending Exercises No. 2

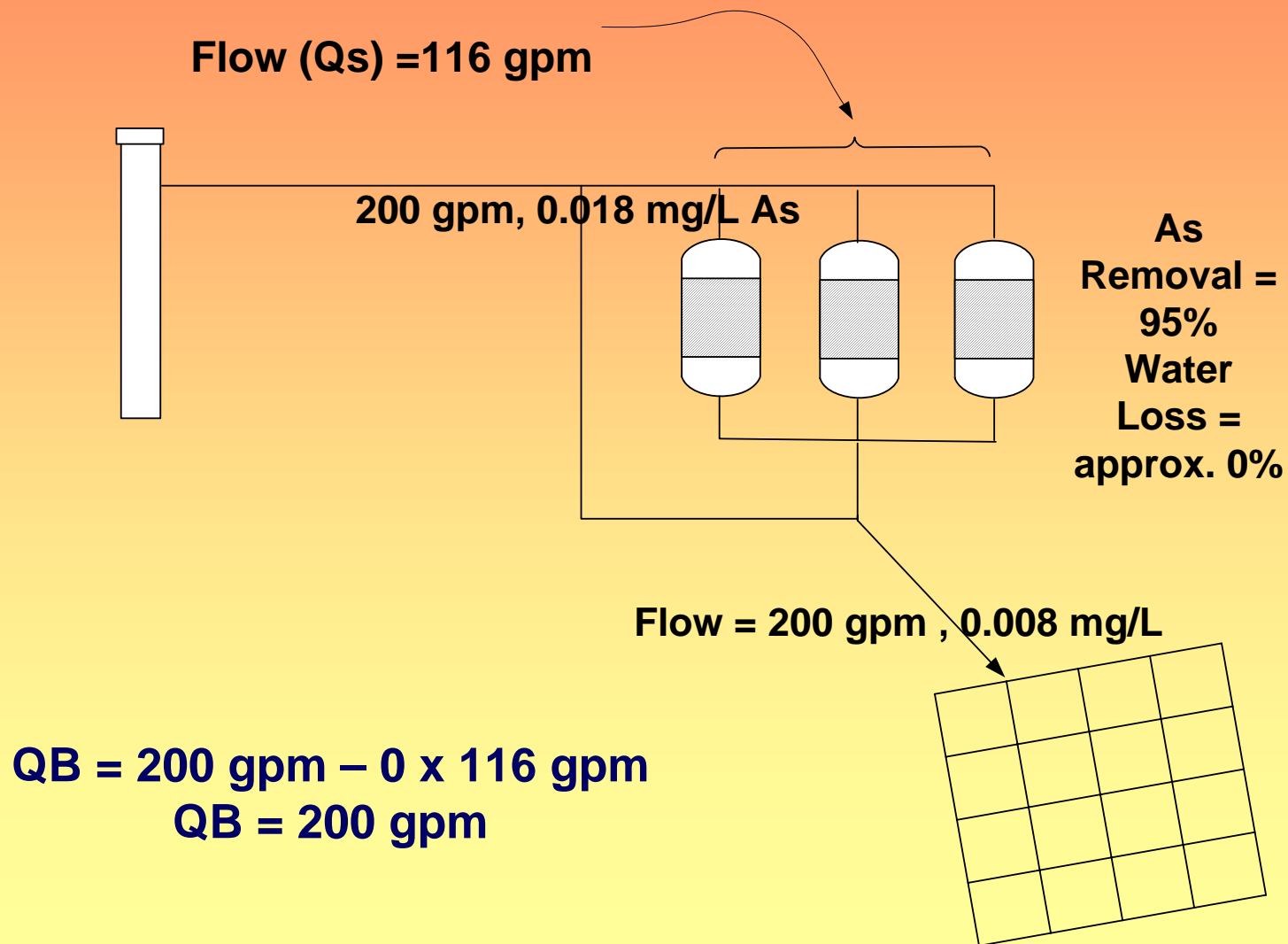
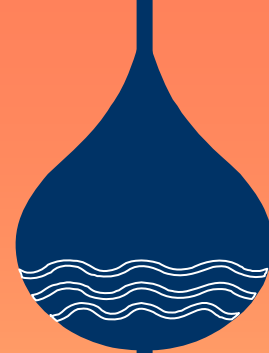


$$Q_s = 200\text{gpm} \left(\frac{0.018\text{mg/L} - (1 - 0.2) \cdot 0.010\text{mg/L}}{0.018\text{mg/L} [1 - (1 - 0.35)(1 - 0.95)] - 0.35 \cdot (1 - 0.2) \cdot 0.010\text{mg/L}} \right)$$

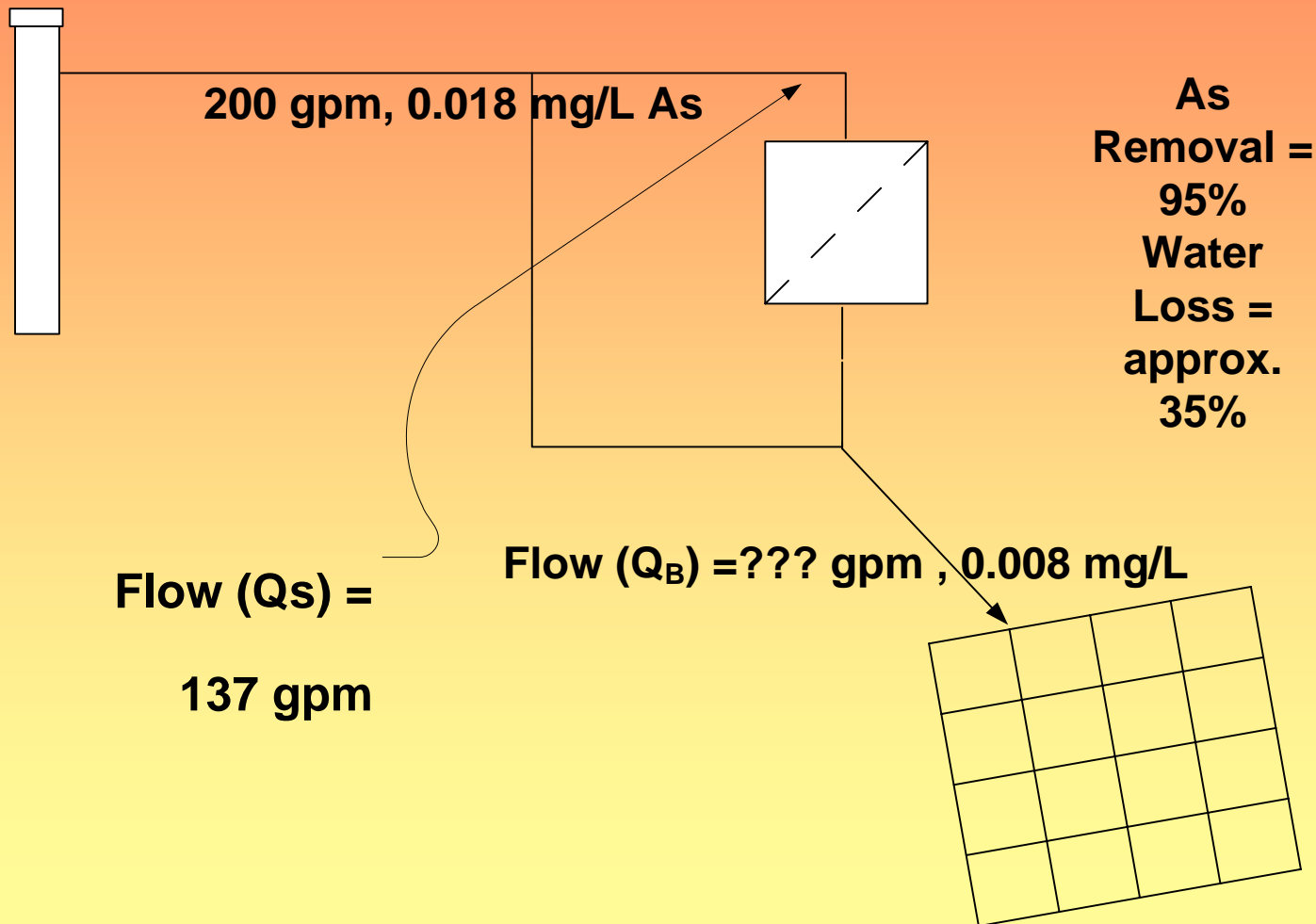
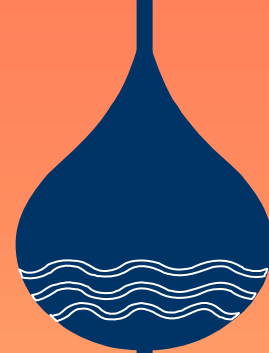
Sidestream Treatment with Blending Exercises No. 3 Ads.



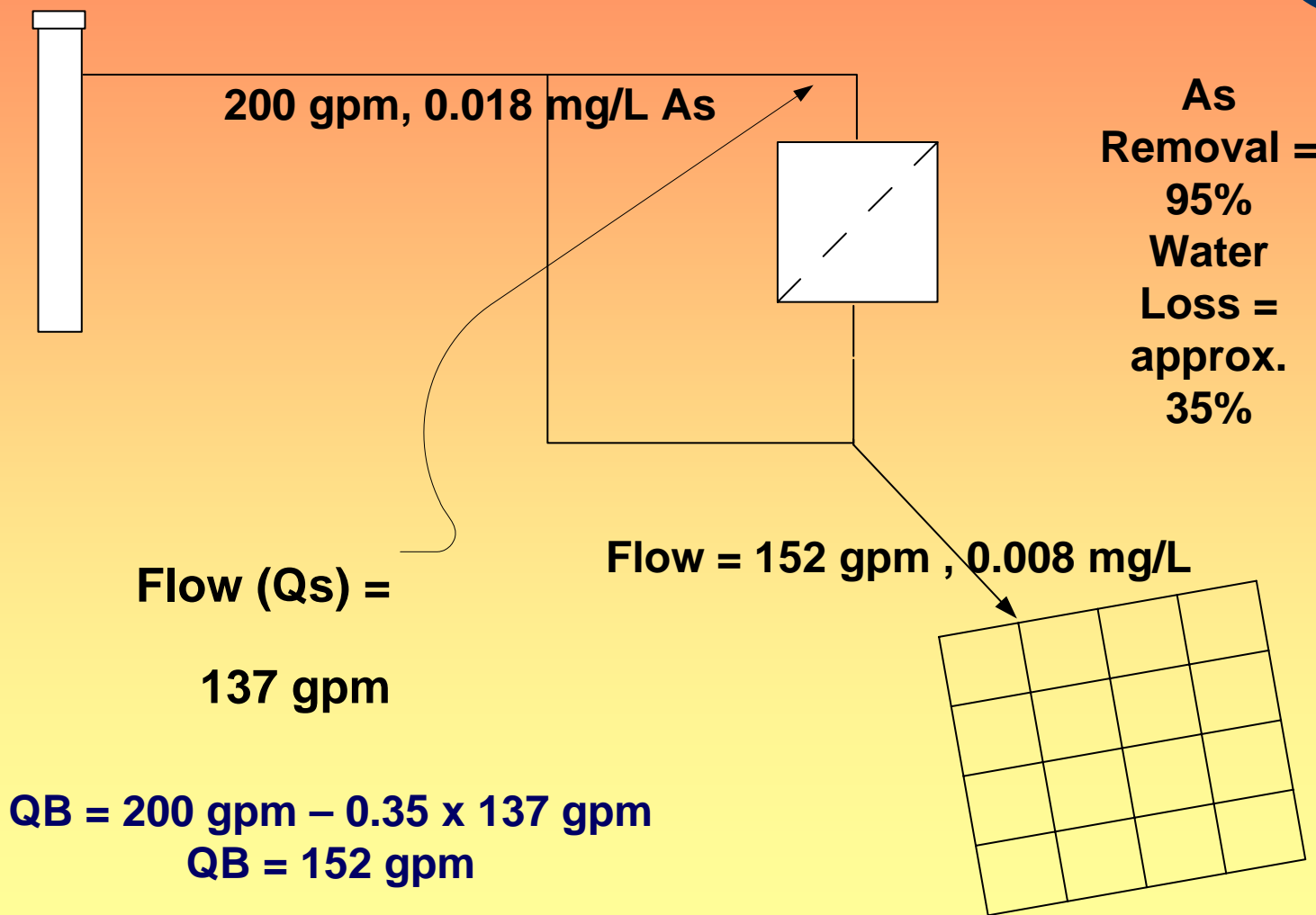
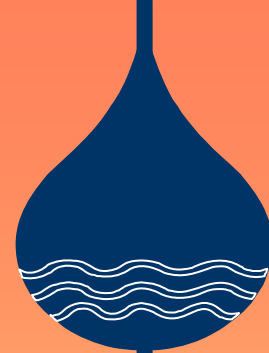
Sidestream Treatment with Blending Exercises No. 3 Ads.



Sidestream Treatment with Blending Exercises No. 3 RO

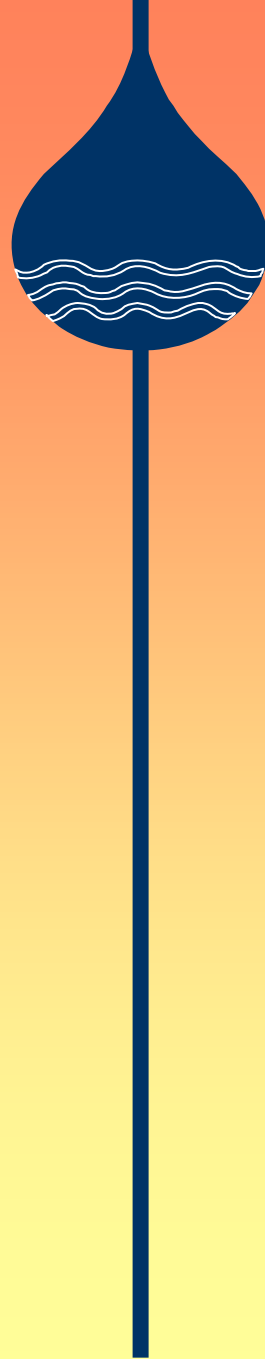


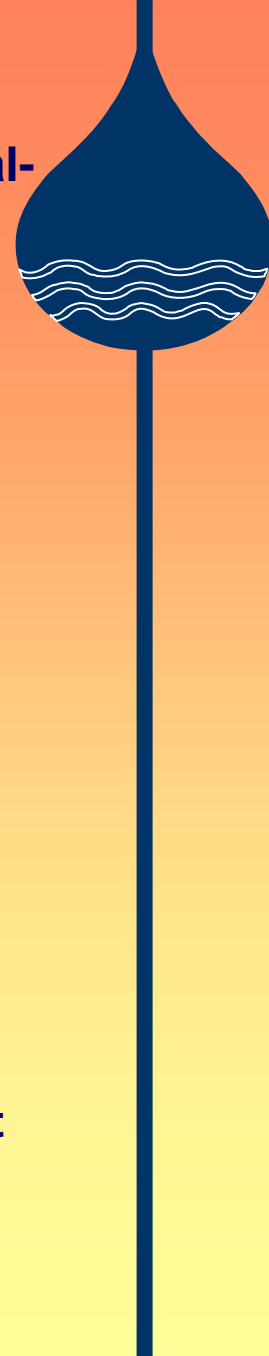
Sidestream Treatment with Blending Exercises No. 3 RO



Sidestream Treatment with Blending Exercises No. 4

- RO flow = 152 gpm
Ads flow = 200 gpm
- Consider water loss
- Consider other water quality problems
- Operator skill
- Waste generated
- Capital cost
- O & M cost





Facility A – Conventional treatment plant (alum) coagulation, dual-media filtration, backwash sludge lagoons, gravity storage

Population – 17,000

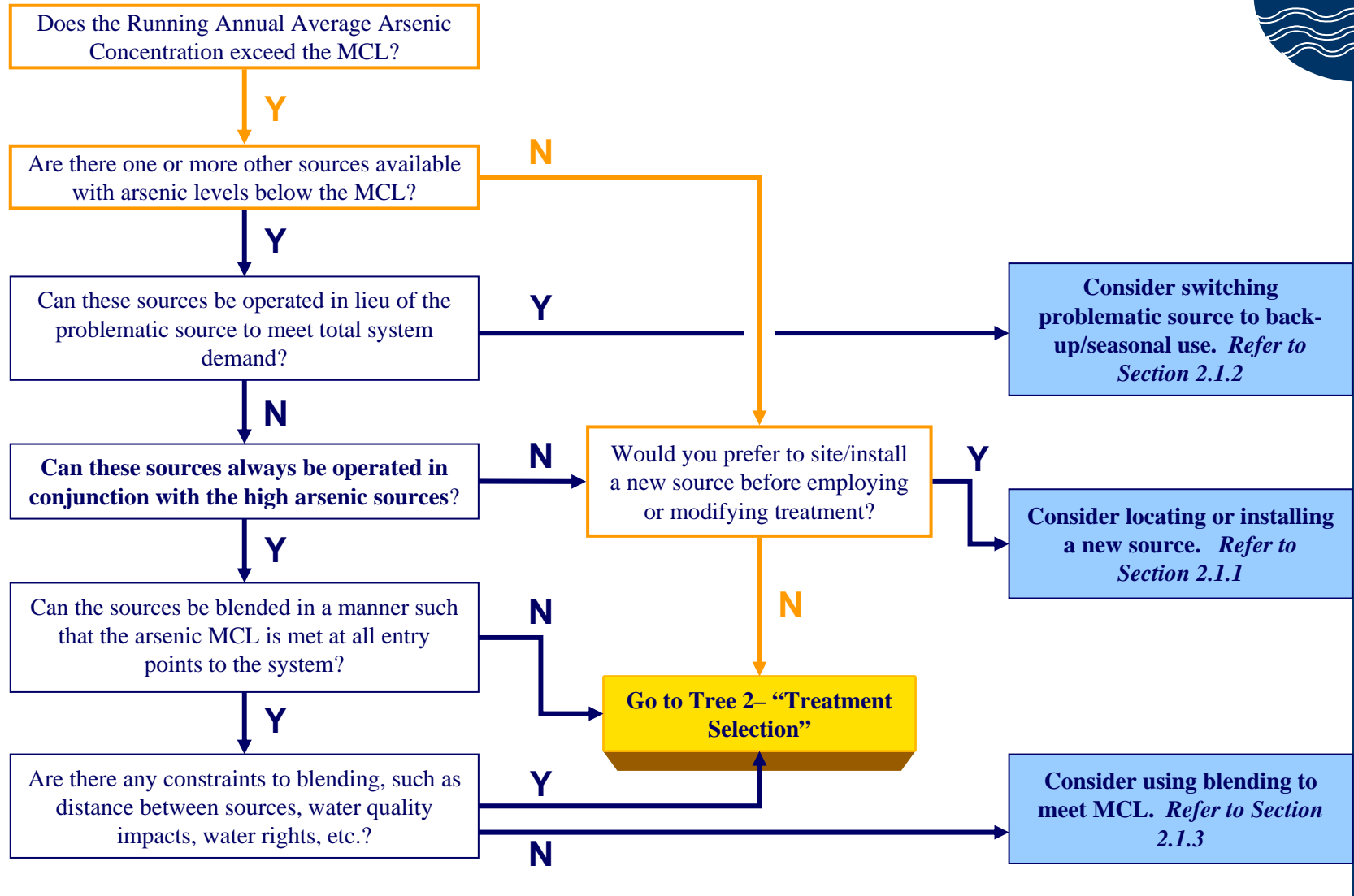
Maximum Daily Flow – 5 MGD: Single source

WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	23		NO ₃ mg/L	0.3
As µg/L – V	23		NO ₂ mg/L	<0.01
pH su	7.8		TOC mg/L	4
SO ₄ mg/L	25		Si mg/L	20
Fe mg/L	1.2		Cl mg/L	23
Mn mg/L	na		F mg/L	<0.0
TDS mg/L	na		Alk – CaCO ₃ mg/L	100

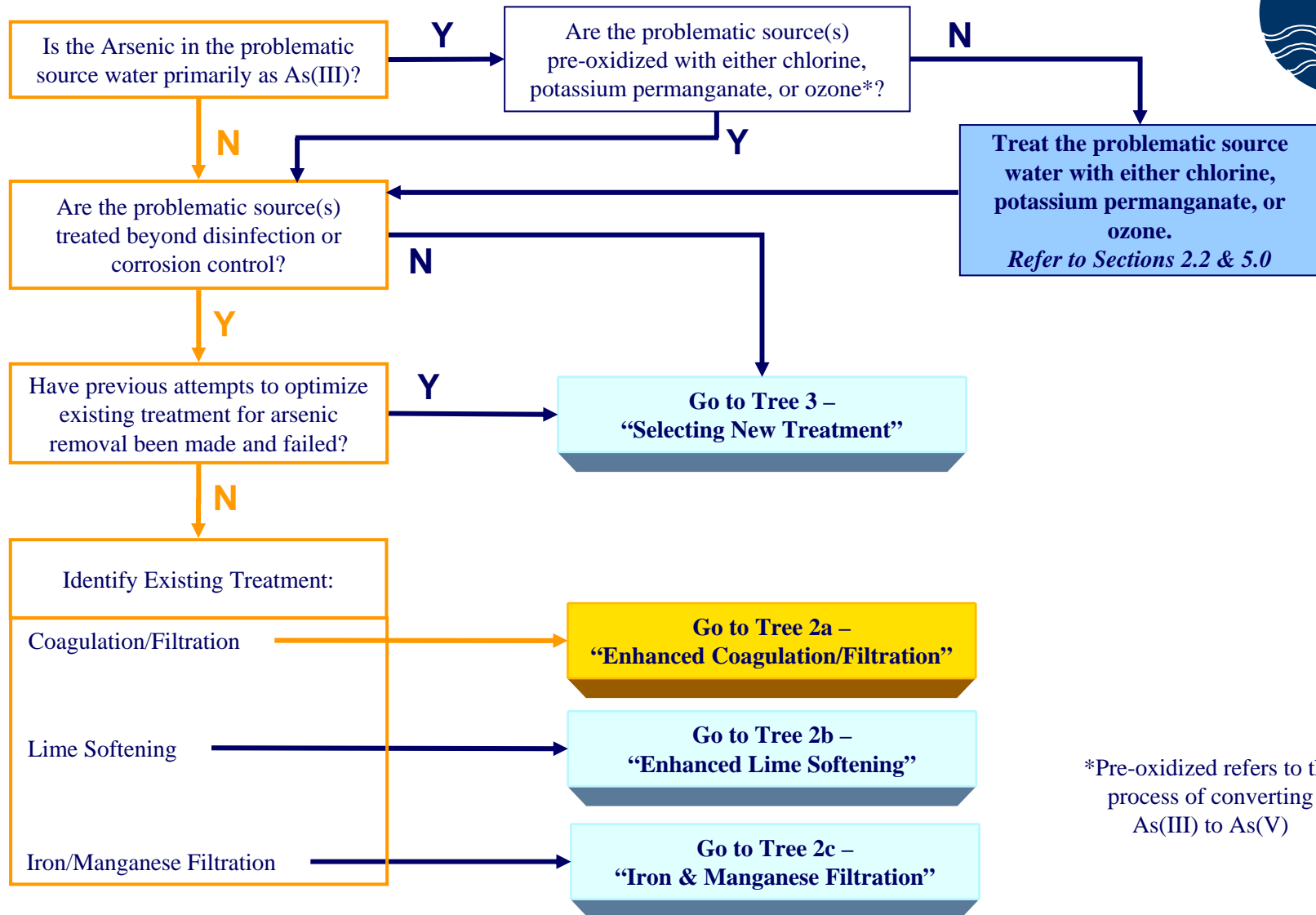
Misc: POTW discharge available, TBLLs imposed, landfill will not accept hazardous material

Tree 1

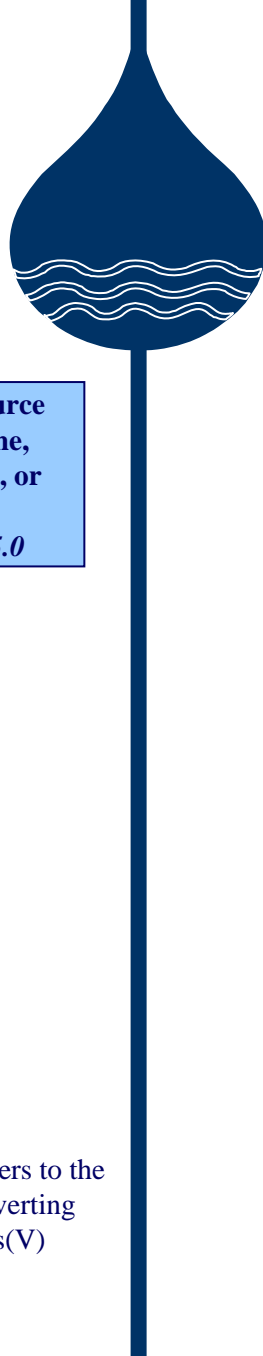
Non-Treatment Alternatives



Tree 2 Treatment Selection

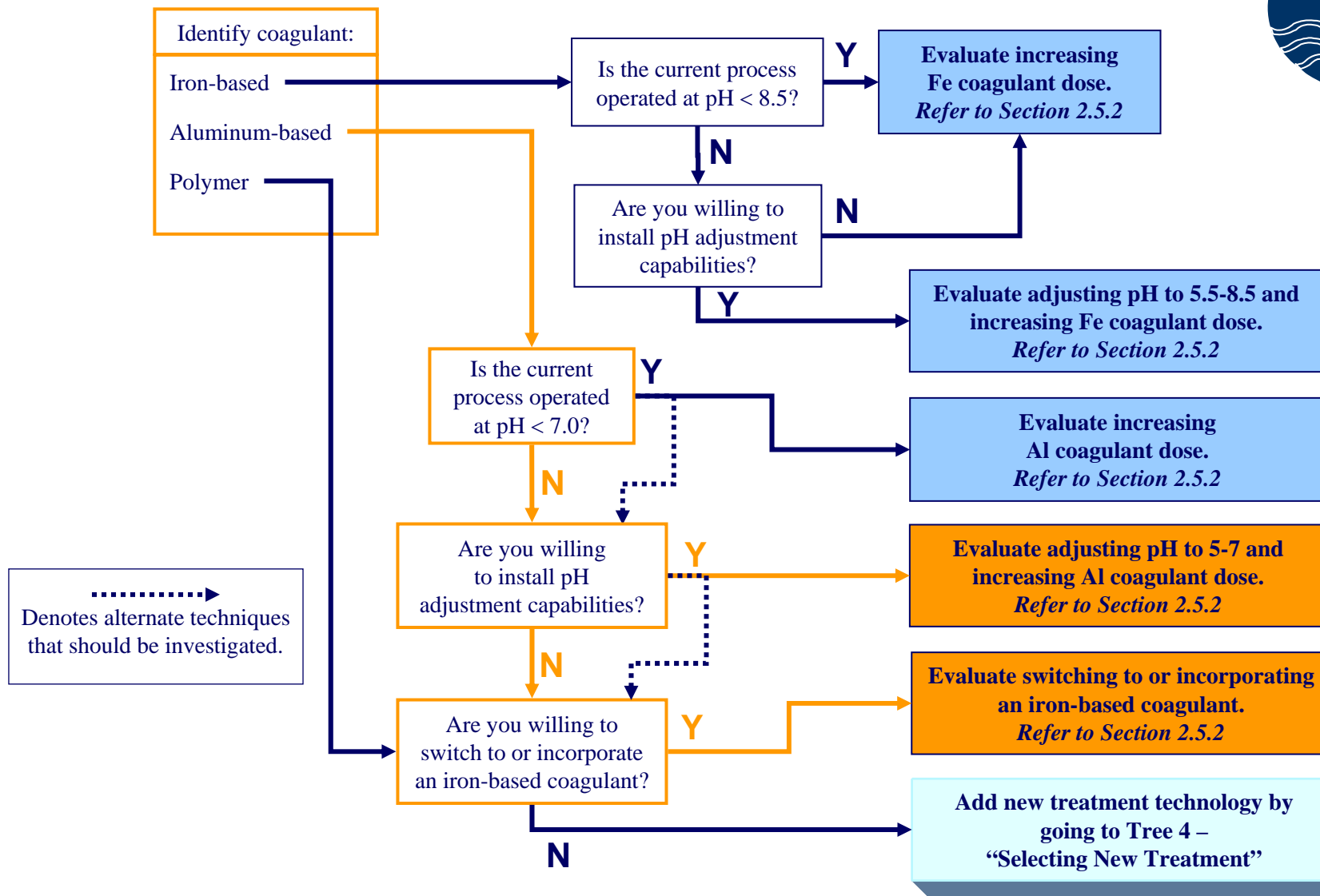
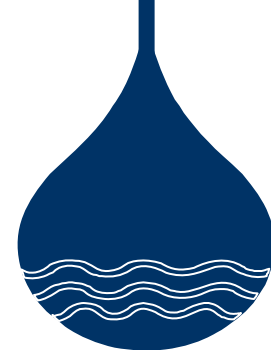


*Pre-oxidized refers to the process of converting As(III) to As(V)



Tree 2a

Enhanced Coagulation/Filtration



Facility B – Ground water facility with chlorination and greensand filtration, gravity storage

Population – 650

Maximum Daily Flow – 0.2 MGD: 3 wells – 1 plant

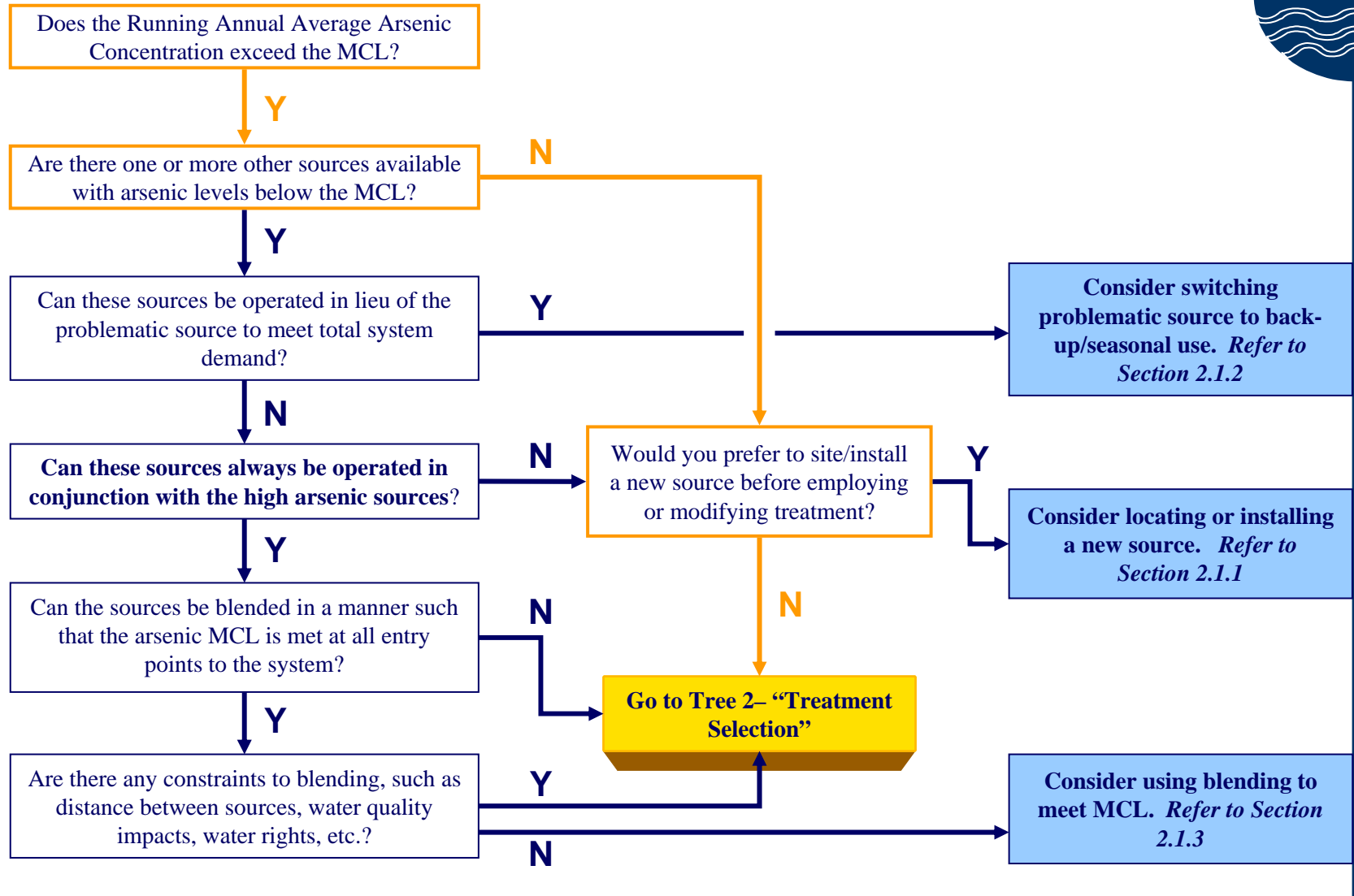


WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	30		NO ₃ mg/L	4
As µg/L – V	20		NO ₂ mg/L	<1
pH su	8.1		TOC mg/L	na
SO ₄ mg/L	110		Si mg/L	10
Fe mg/L	0.4		Cl mg/L	45
Mn mg/L	0.2		F mg/L	0.4
TDS mg/L	na		Alk – CaCO ₃ mg/L	175

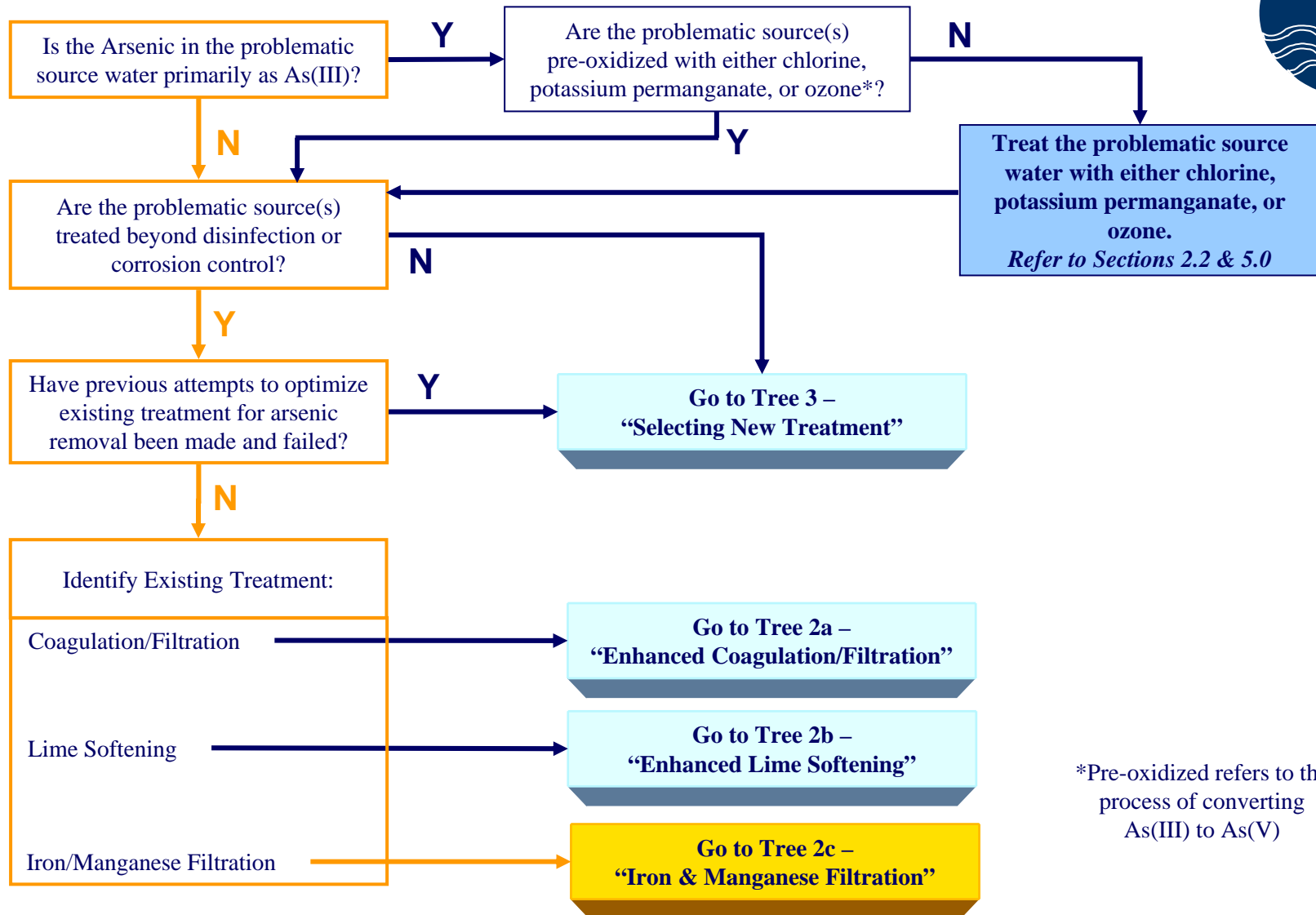
Misc: POTW discharge available, TBLLs imposed, landfill will not accept hazardous material, filtration facility has excess capacity

Tree 1

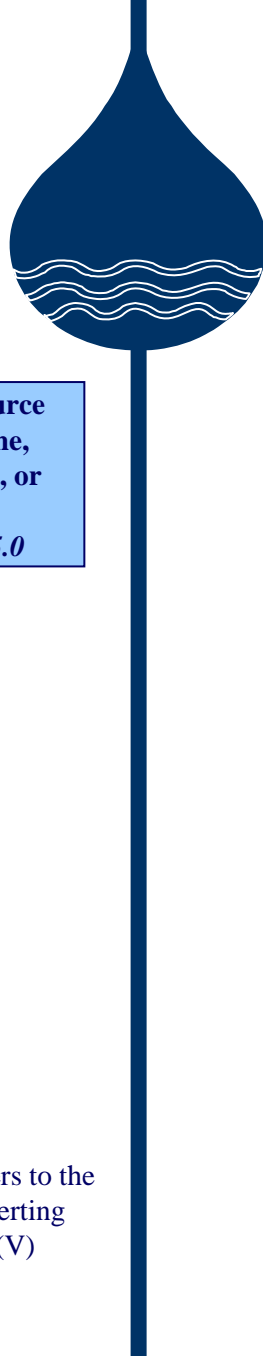
Non-Treatment Alternatives



Tree 2 Treatment Selection

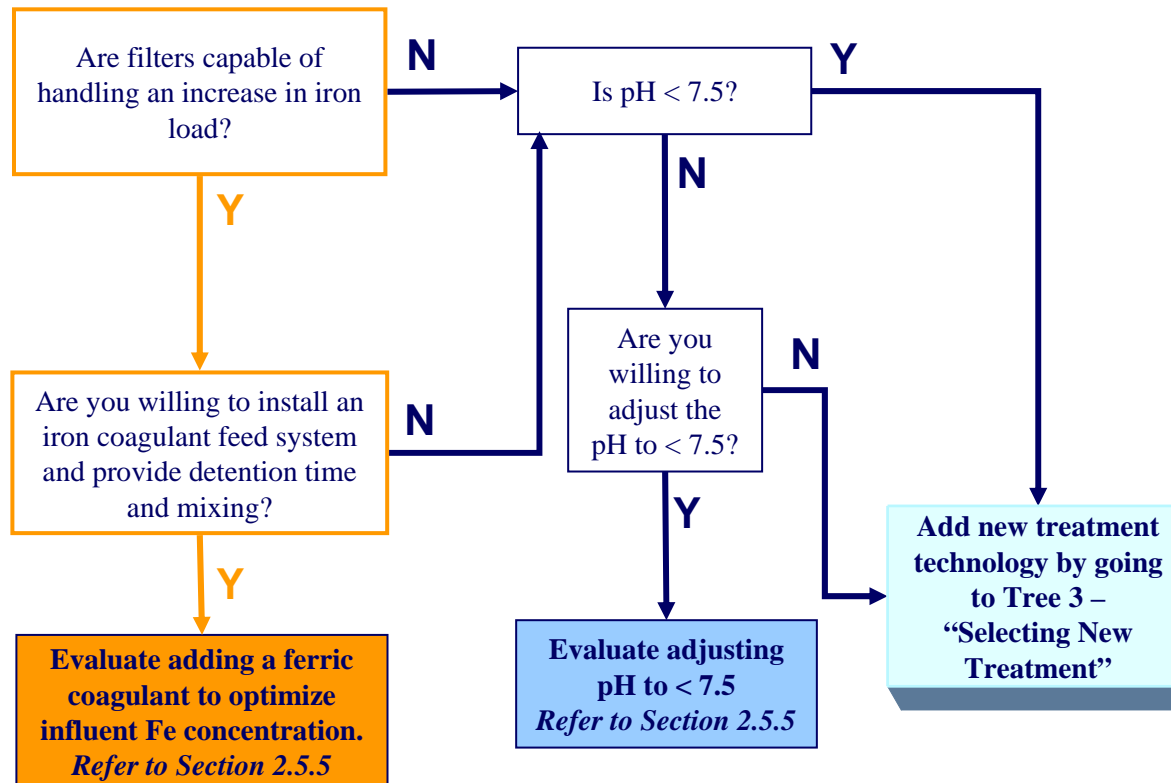


*Pre-oxidized refers to the process of converting As(III) to As(V)



Tree 2c

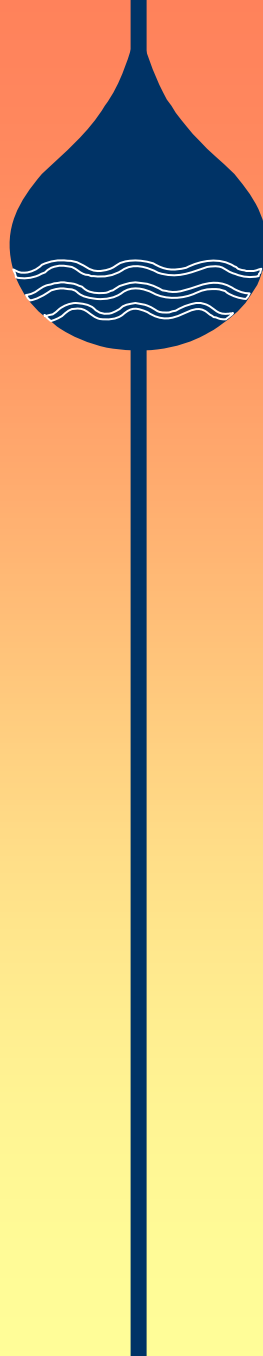
Iron & Manganese Filtration



Facility C – Ground water – Two wells discharging to a common header, one entry point, gravity storage

Population – 600

Maximum Daily Flow – 0.2 MGD



Well #1 – Maximum capacity 200 gpm

WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	15		NO ₃ mg/L	6
As µg/L – V	5		NO ₂ mg/L	na
pH su	8		TOC mg/L	na
SO ₄ mg/L	45		Si mg/L	na
Fe mg/L	0.1		Cl mg/L	na
Mn mg/L	<0.01		F mg/L	na
TDS mg/L	na		Alk – CaCO ₃ mg/L	na

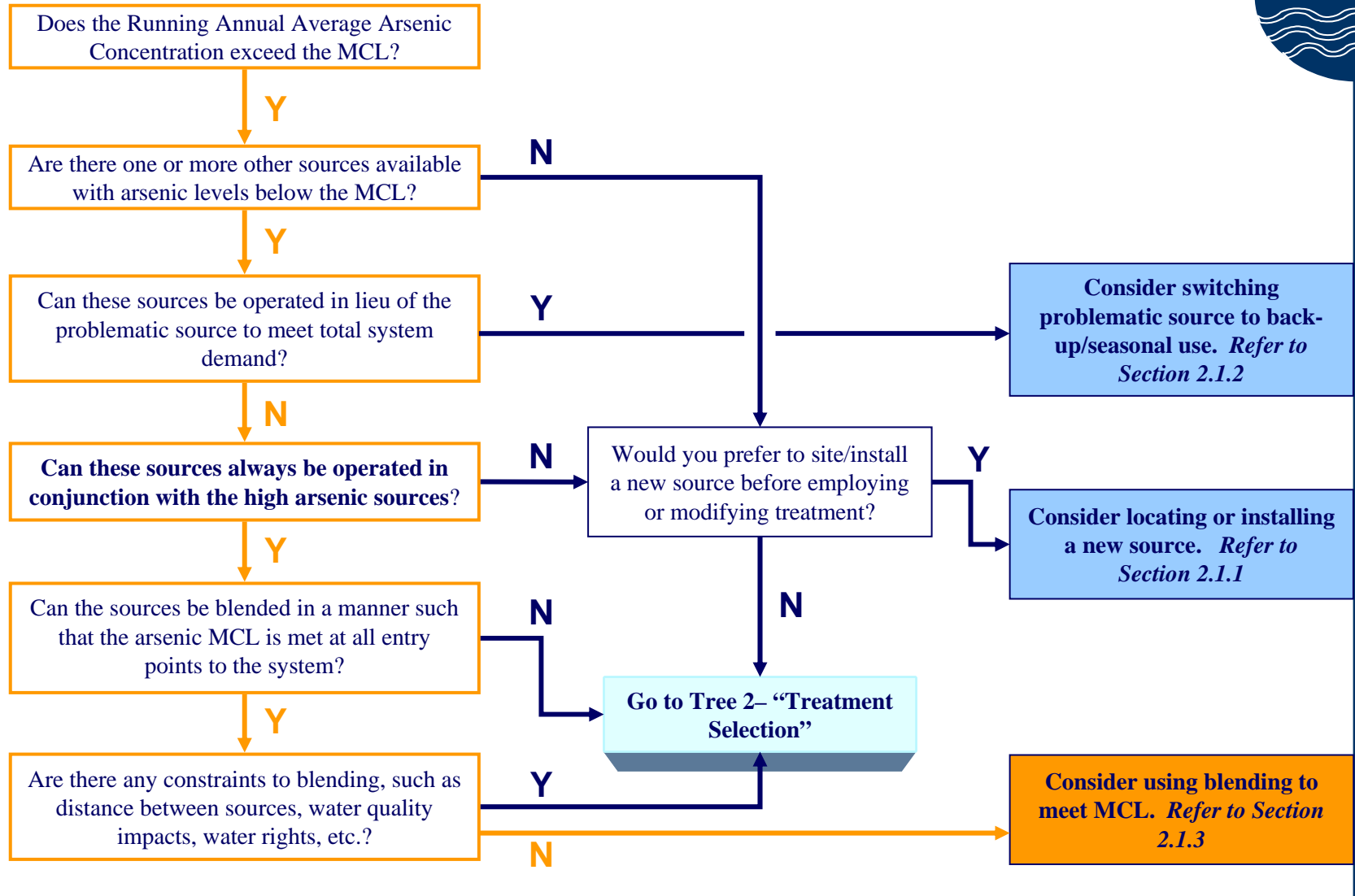
Well #2 – Maximum capacity 100 gpm

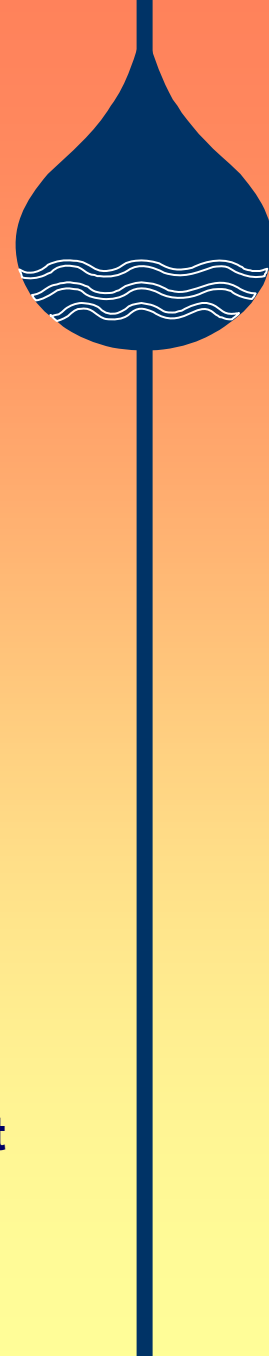
WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	5		NO ₃ mg/L	na
As µg/L – V	4		NO ₂ mg/L	na
pH su	8		TOC mg/L	na
SO ₄ mg/L	45		Si mg/L	na
Fe mg/L	0.1		Cl mg/L	na
Mn mg/L	<0.01		F mg/L	na
TDS mg/L	na		Alk – CaCO ₃ mg/L	na

Misc: POTW discharge available, TBLLs imposed, landfill will not accept hazardous material

Tree 1

Non-Treatment Alternatives





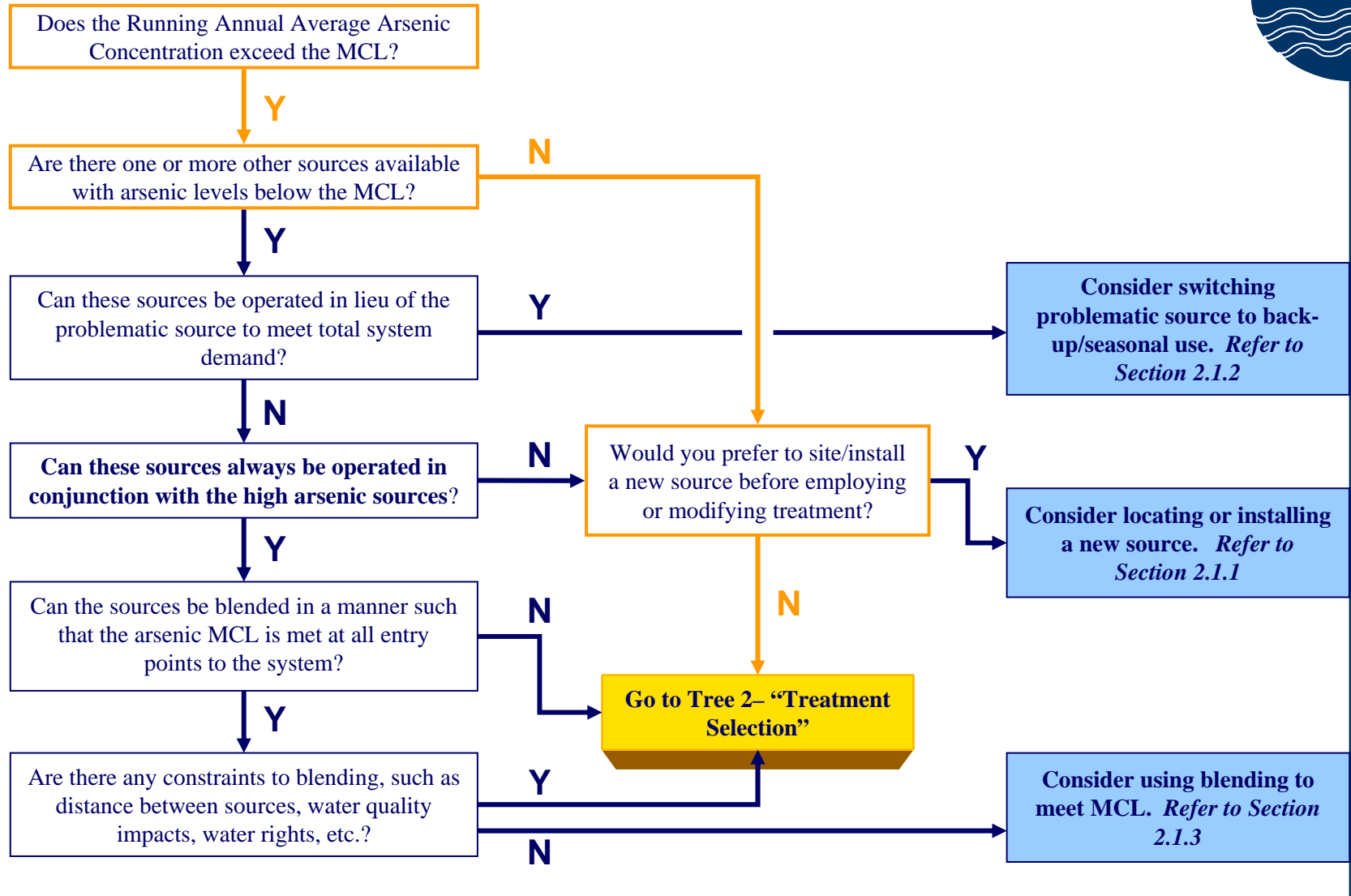
Facility D – Ground water facility with no treatment
Three wells discharge to common header, gravity storage
Flow – 0.5 MGD

WQ Parameter	Value	WQ Parameter	Value
As µg/L – Total	42	NO ₃ mg/L	3
As µg/L – V	12	NO ₂ mg/L	<1
pH su	8	TOC mg/L	<0.1
SO ₄ mg/L	115	Si mg/L	5
Fe mg/L	0.25	Cl mg/L	30
Mn mg/L	<0.05	F mg/L	0.2
TDS mg/L	365	PO ₄ mg/L	0.04

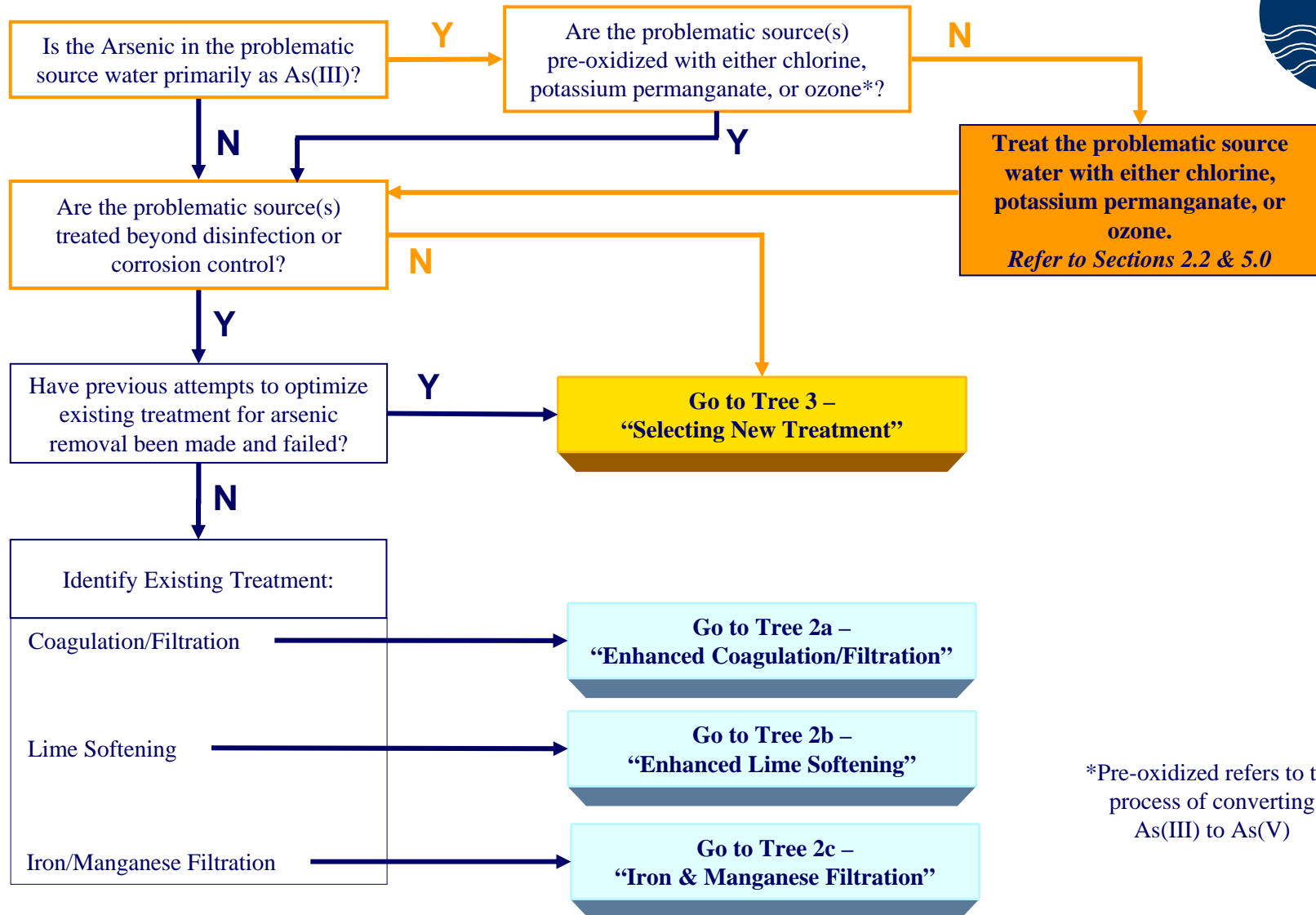
Misc: POTW discharge available, TBLLs imposed, landfill will not accept hazardous material

Tree 1

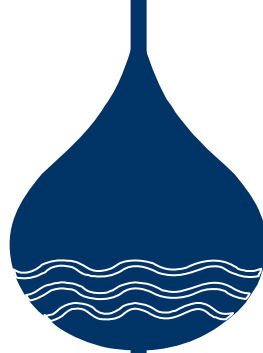
Non-Treatment Alternatives



Tree 2 Treatment Selection

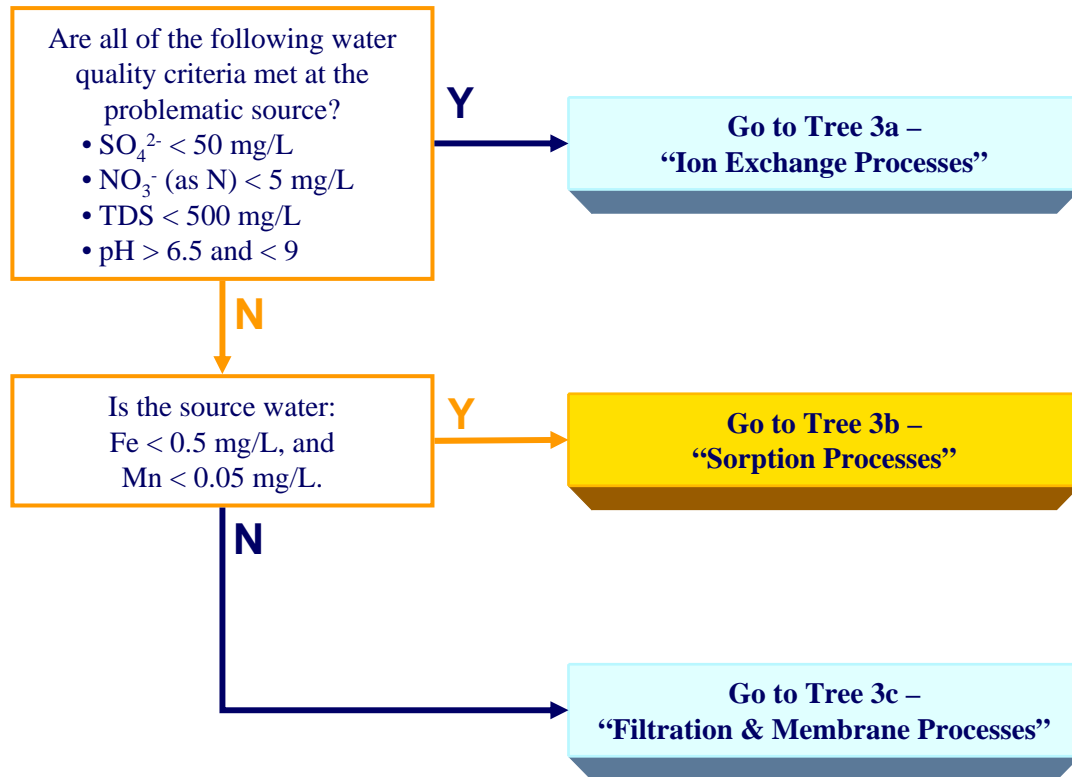


*Pre-oxidized refers to the process of converting As(III) to As(V)



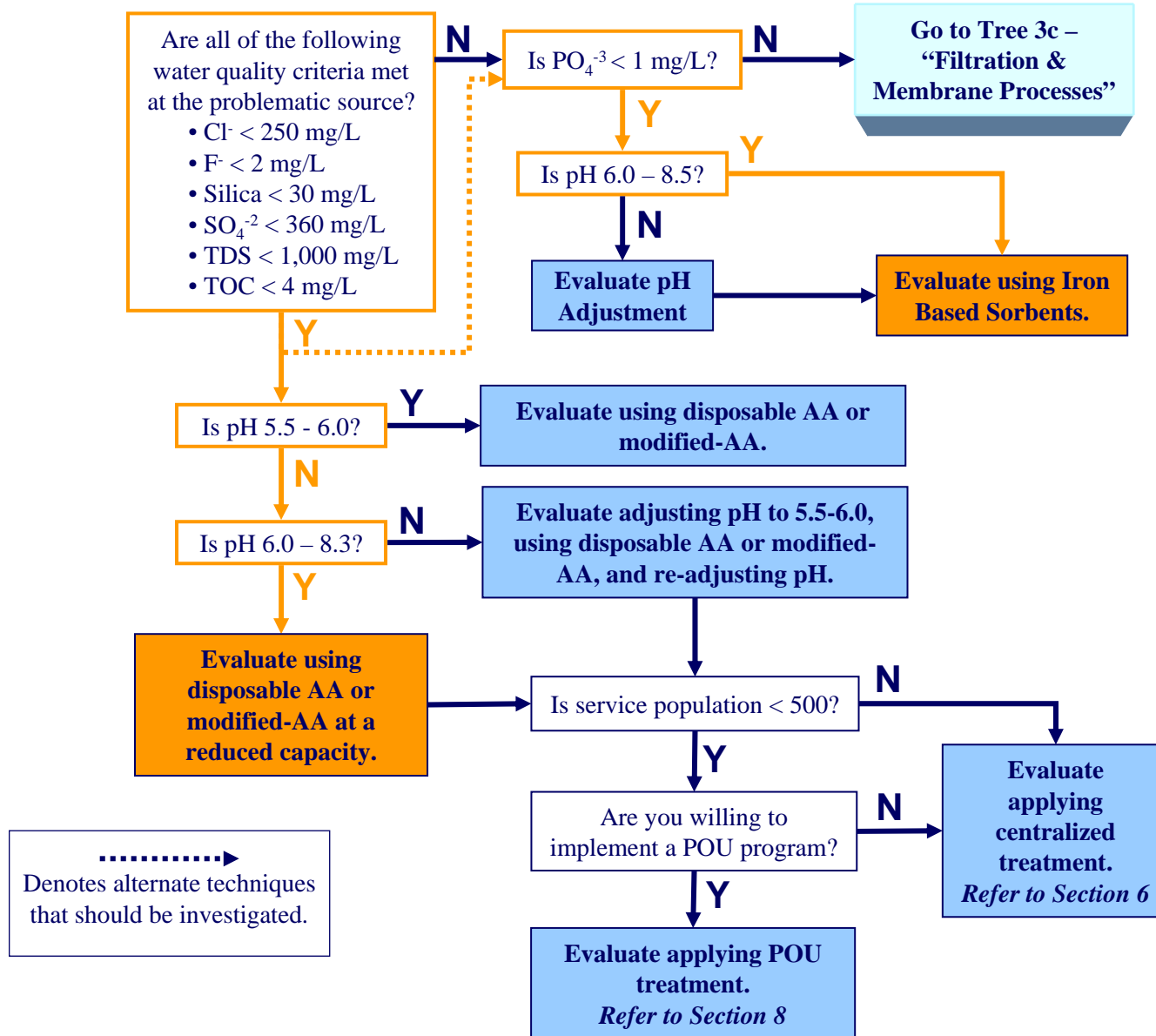
Tree 3

Selecting New Treatment



Tree 3b

Sorption Processes



Facility E – Ground water facility with chlorination, hydro-pneumatic tanks

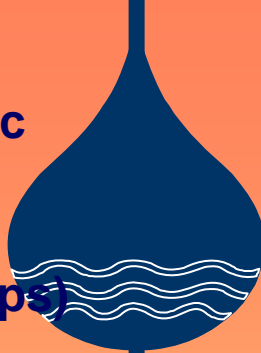
Population – 150

Maximum Daily Flow – 45,000 gal/day: 2 wells (each 30 gpm pumps)

2 entry points – ½ mile apart

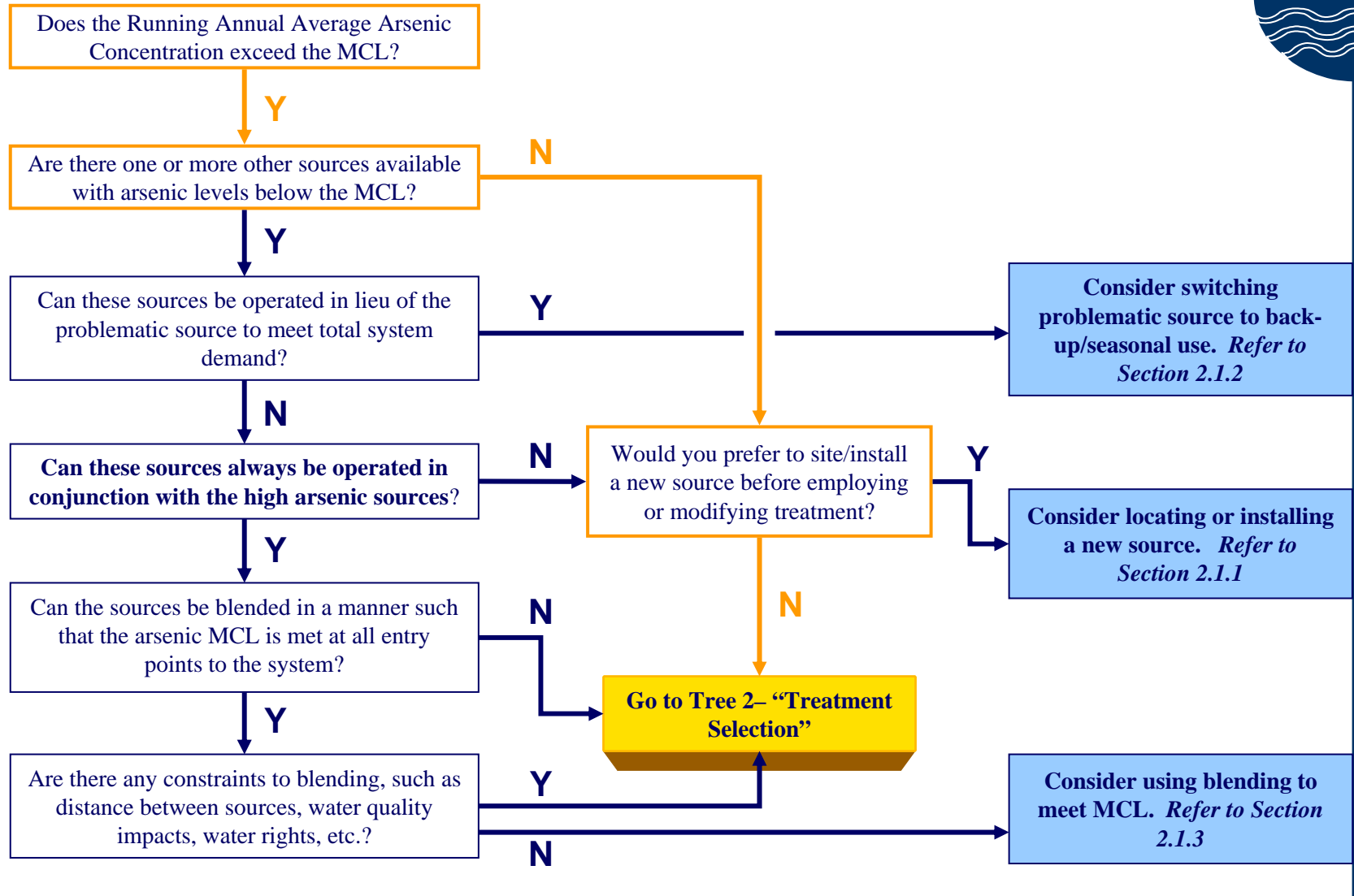
WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	42		NO ₃ mg/L	2
As µg/L – V	12		NO ₂ mg/L	<1.0
pH su	8		TOC mg/L	<0.1
SO ₄ mg/L	280		Si mg/L	
Fe mg/L	0.6		Cl mg/L	36
Mn mg/L	0.04		F mg/L	
TDS mg/L	840		Alk – CaCO ₃ mg/L	188

Misc: POTW discharge NOT available, landfill will not accept hazardous material, water quality same for both wells

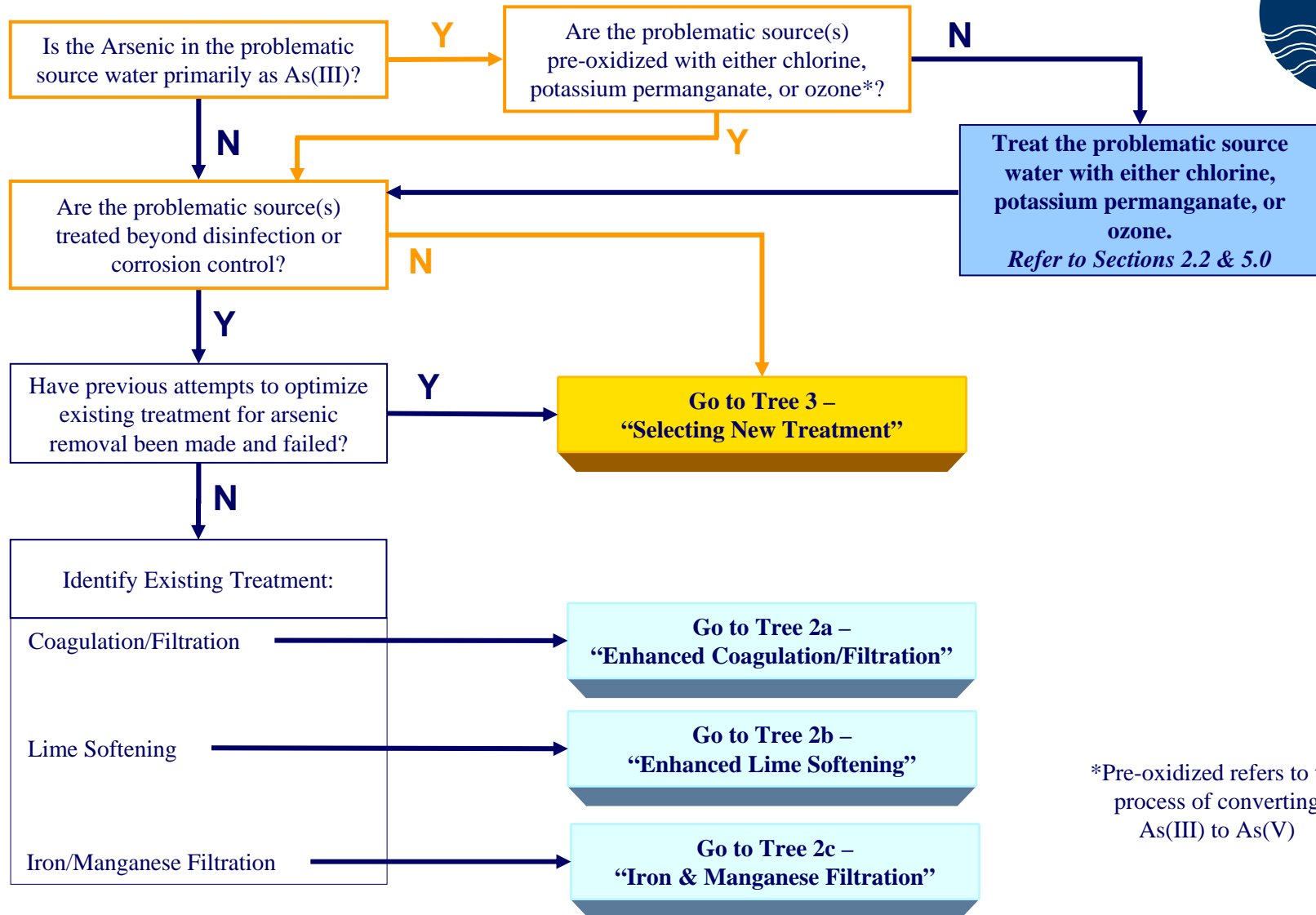


Tree 1

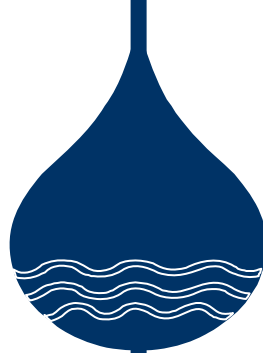
Non-Treatment Alternatives



Tree 2 Treatment Selection

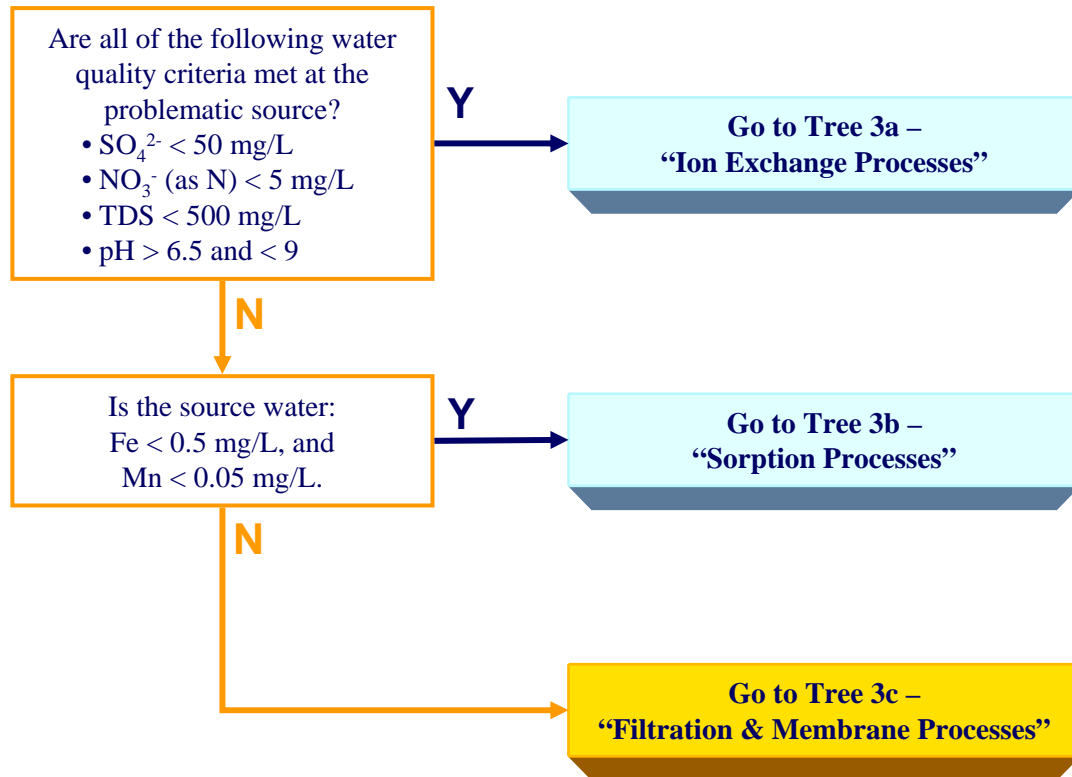


*Pre-oxidized refers to the process of converting As(III) to As(V)



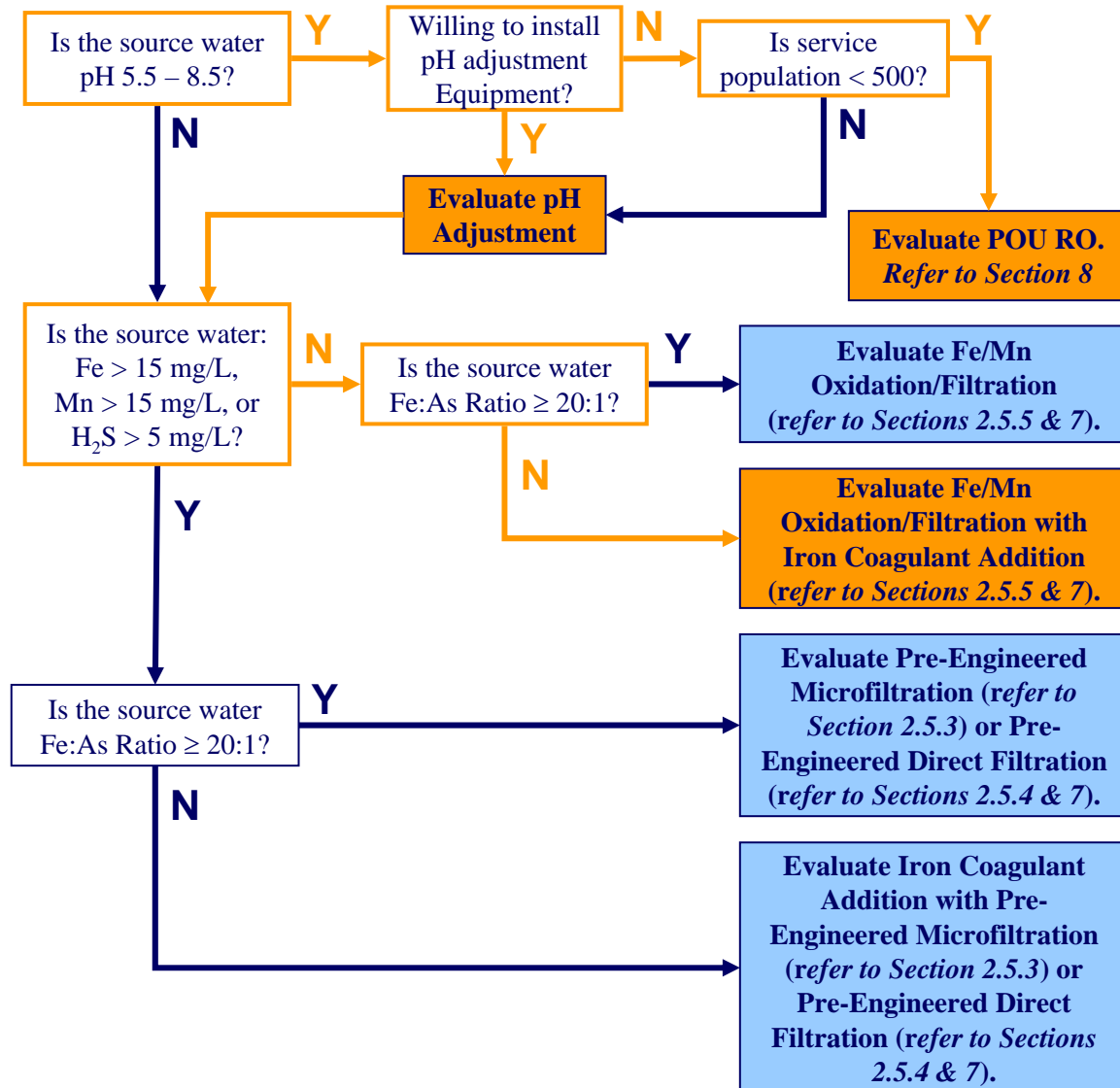
Tree 3

Selecting New Treatment

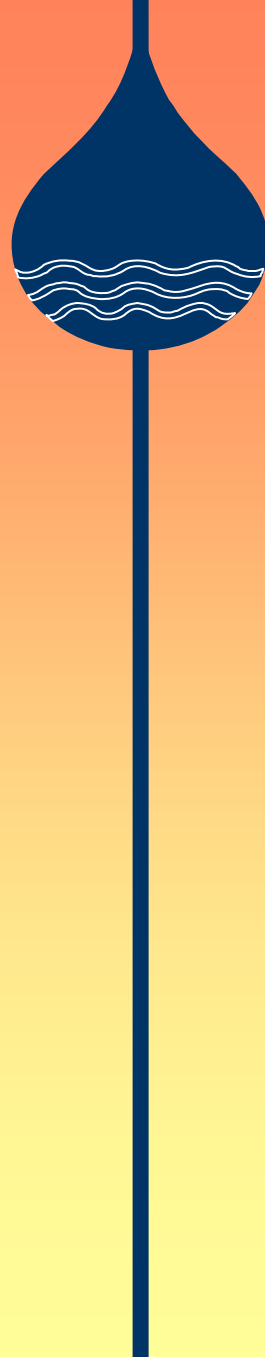


Tree 3c

Filtration & Membrane Processes



Facility F – Ground water facility with no treatment
Private school – 300 students and staff – est. 25 gpcd
Maximum Daily Flow – 20,000 gallons/day

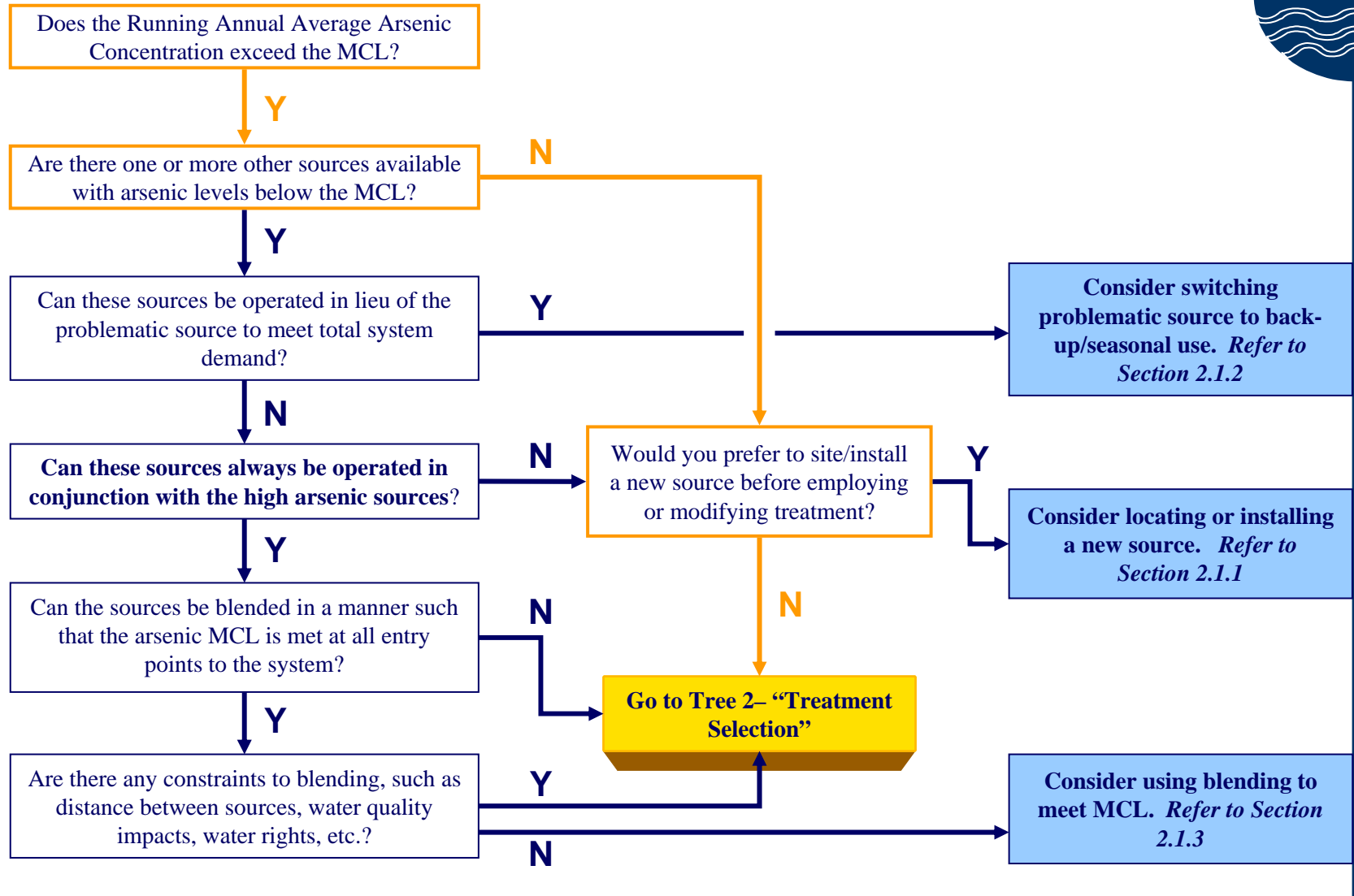


WQ Parameter	Value		WQ Parameter	Value
As µg/L – Total	27		NO ₃ mg/L	2
As µg/L – V	8		NO ₂ mg/L	<1
pH su	7.4		TOC mg/L	<1
SO ₄ mg/L	120		Si mg/L	8
Fe mg/L	0.1		Cl mg/L	27
Mn mg/L	<0.05		F mg/L	1
TDS mg/L	750		Alk – CaCO ₃ mg/L	220
PO ₄ mg/L	<1			

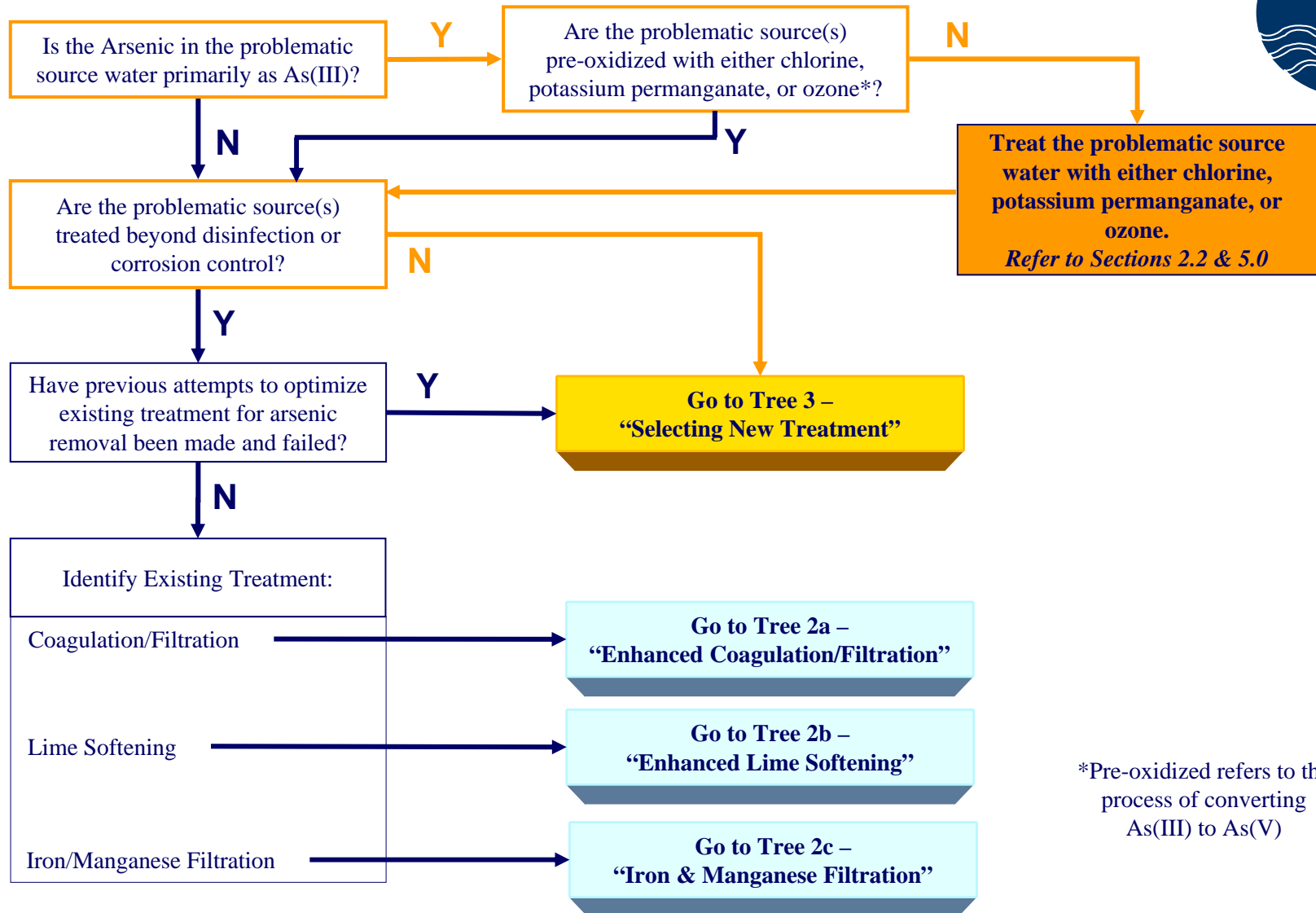
Misc: POTW discharge NOT available, landfill will not accept hazardous material

Tree 1

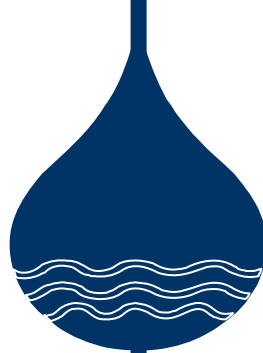
Non-Treatment Alternatives



Tree 2 Treatment Selection

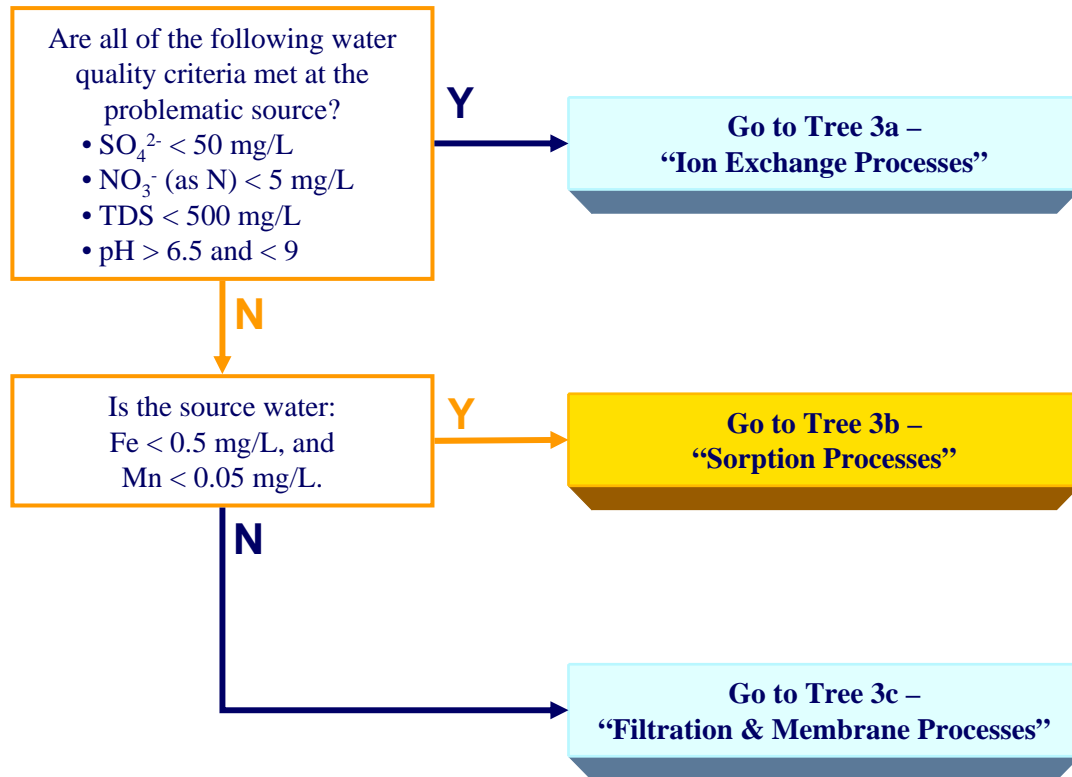


*Pre-oxidized refers to the process of converting As(III) to As(V)



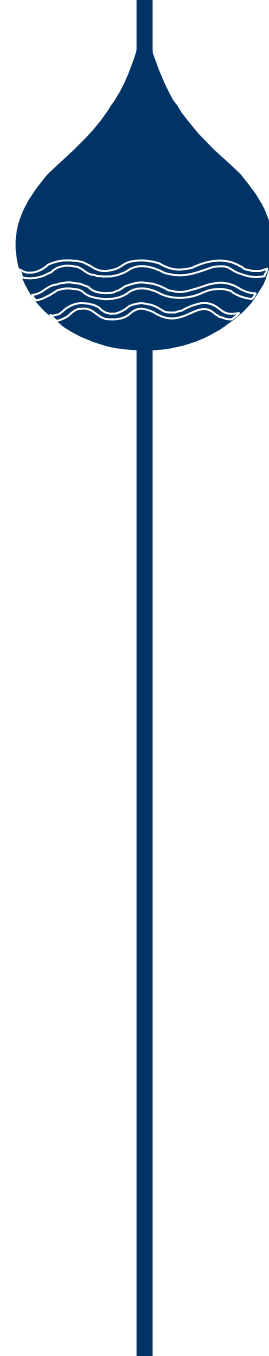
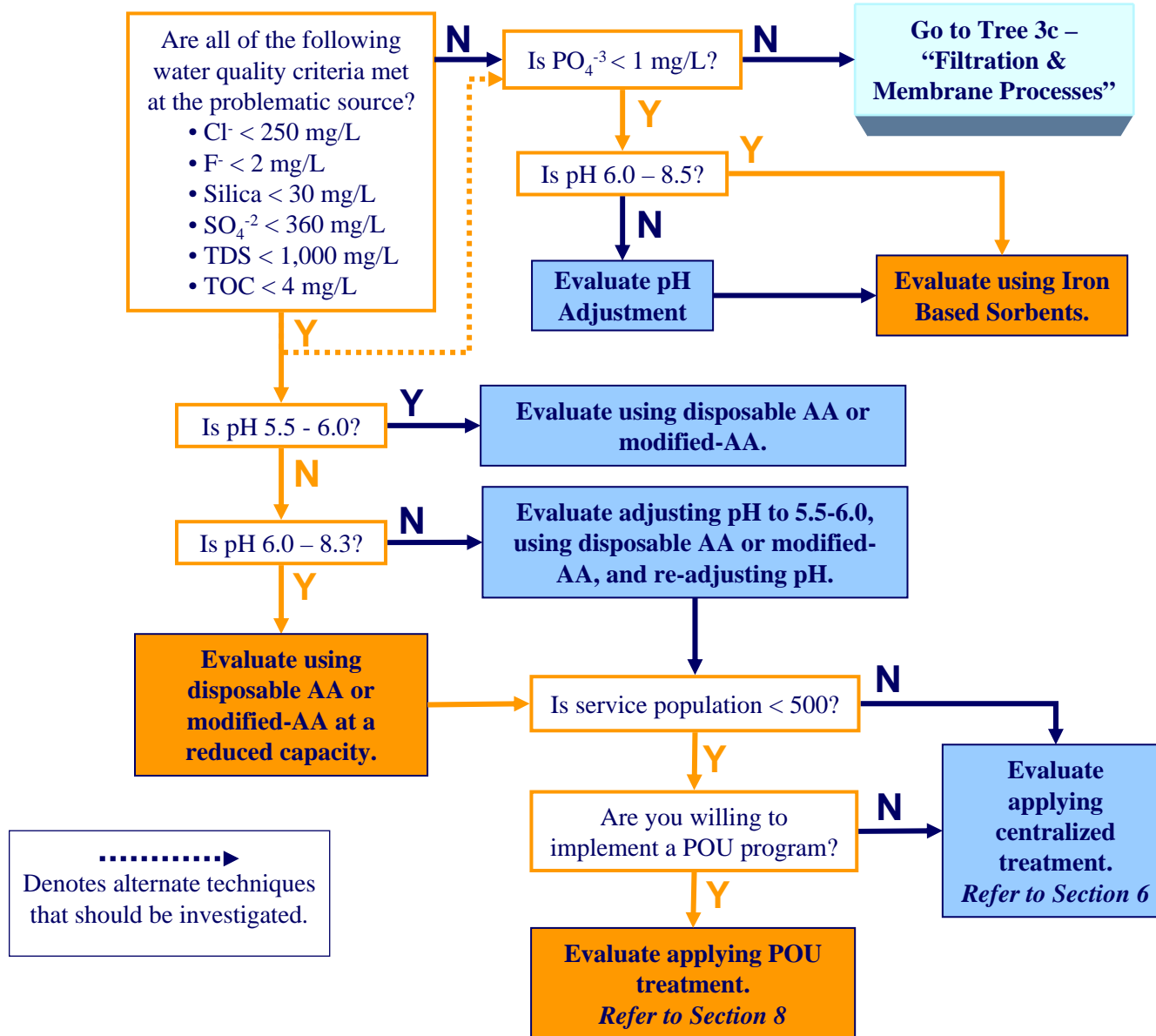
Tree 3

Selecting New Treatment

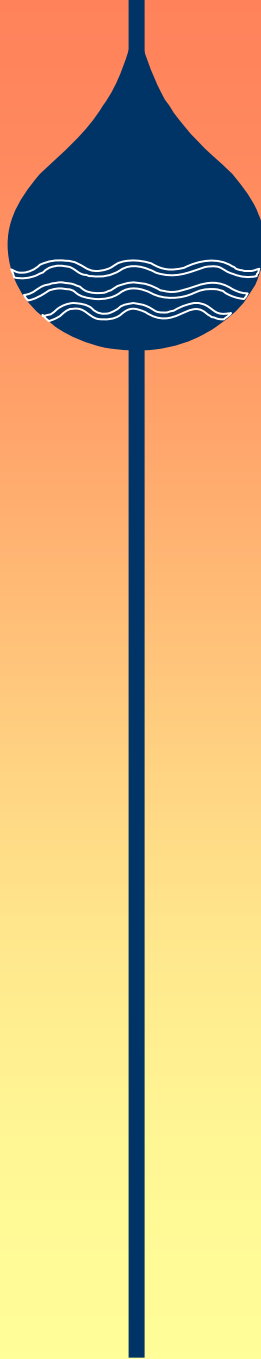


Tree 3b

Sorption Processes

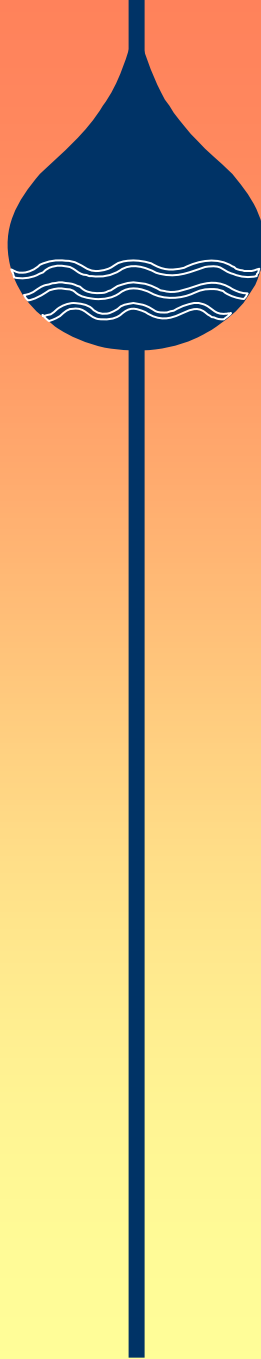


Waste Disposal



Impacts on Disposal Alternatives

- **Concentration of contaminants in the waste stream**
 - Non-Hazardous Waste
 - Hazardous Waste
 - Mixed Waste
- **Federal, State, & Local Regulations**
 - Disposal facility policies
- **Type of residuals**
 - Liquid
 - Solid



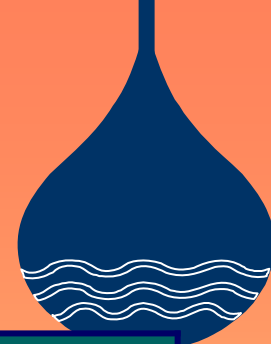
Disposal

Liquid Residuals

Brine, Backwash Water, Rinse Water, Acid Neutralization Water, Concentrate

Disposal Option	Waste Type	Applicable Authority	Key Considerations
Discharge directly to surface waters	Non-hazardous	CWA	<ul style="list-style-type: none">•NPDES Permit• Receiving body
Discharge to a Publicly Owned Treatment Works (POTW)	Non-hazardous	CWA	<ul style="list-style-type: none">•Meet TBLLs, POTW and state requirements
Injection to a Class 1 UIC Well	Hazardous, Non-hazardous, & Mixed	SDWA/ UIC Regs.	<ul style="list-style-type: none">•Expensive, complex, and few wells•Permit required
Injection to a Class V UIC Well	Non-hazardous	SDWA/ UIC Regs.	<ul style="list-style-type: none">•Injection prohibited if it will endanger an underground source of drinking water

Disposal

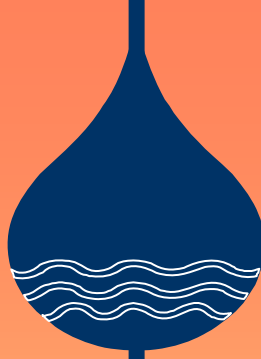


Solid Residuals

Spent Resins, Spent Filter Media, Spent Membranes, Sludge

Disposal Option	Waste Type	Applicable Authority	Key Considerations
Municipal or industrial solid waste landfill	Non-hazardous	RCRA Subtitle D	<ul style="list-style-type: none">•No free liquids•At discretion of landfill owner
Hazardous waste landfill	Hazardous & Non-hazardous	RCRA Subtitle C	<ul style="list-style-type: none">•No free liquids•Can accept hazardous waste from all generator classes
Low-level Radioactive Waste Landfill	TENORM and possibly Mixed Waste	AEA or Agreement State	<ul style="list-style-type: none">•Limited number of landfills in the nation

Intermediate Processing

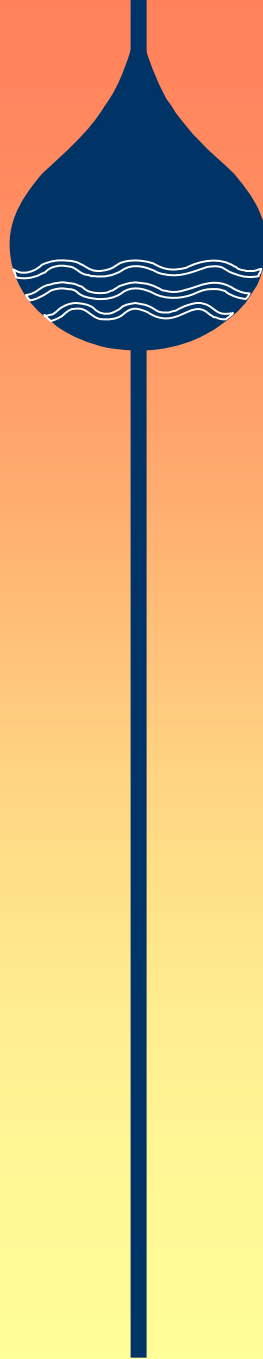


- Evaporation ponds
- Settling basins
- Sludge drying beds
- Mechanical dewatering

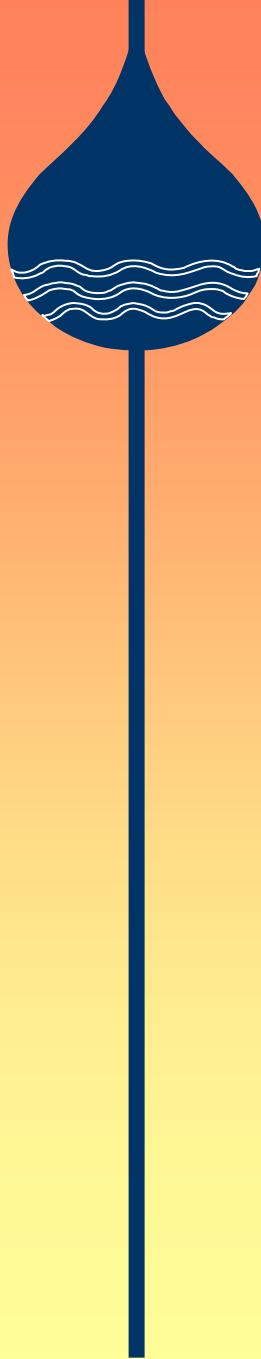
Intermediate
processing methods
each creating its own
residual stream

Intermediate Processes

Some intermediate streams may be classified as hazardous wastes creating a hazardous waste generator classification and a hazardous waste treatment facility!!!

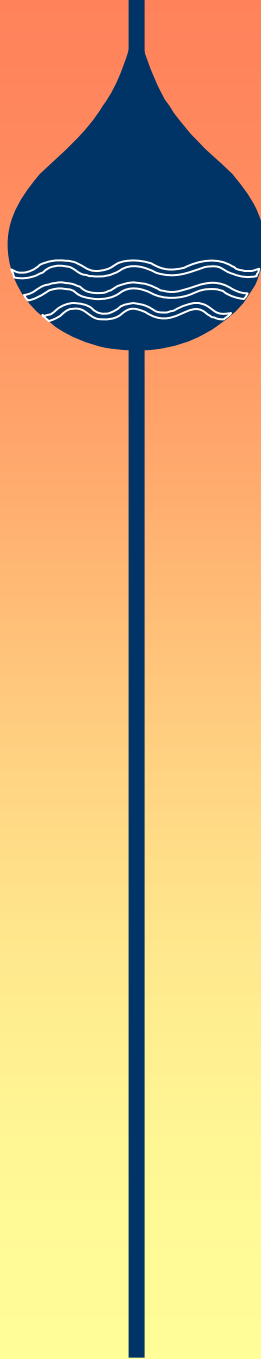


RCRA Land Disposal



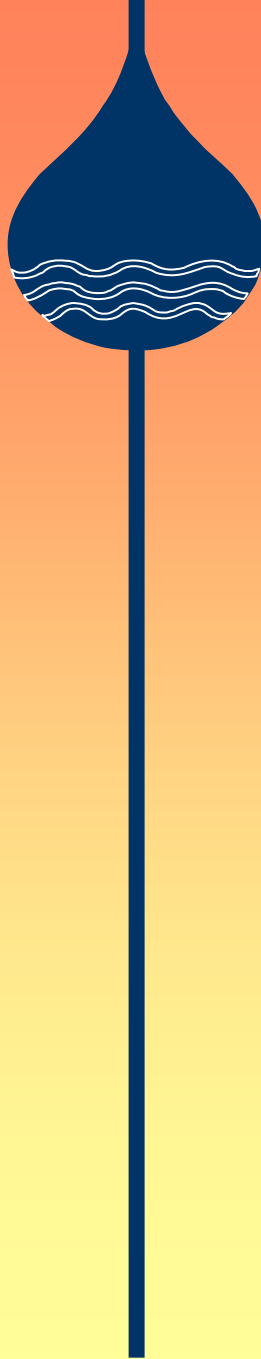
- **Options:**
 - Landfill, land application
- **May require permit**
- **Must be non-hazardous or RCRA land disposal restrictions apply**

Residuals Management under CWA

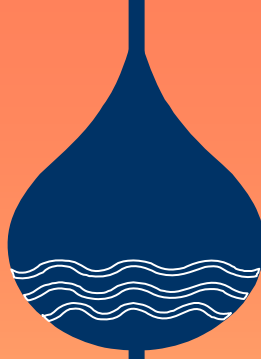


- **Direct Discharge**
- **Discharge to a Publicly Owned Treatment Works (POTW)**
- **Land Application/Beneficial Reuse**
 - **Spray Irrigation**

Direct Discharge - NPDES



POTW Discharge

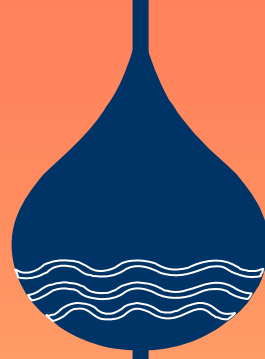


Arsenic TBLLs

Albuquerque, New Mexico	51	µg/L
Anchorage, Alaska	3,700	µg/L
Boston, Mass. (Clinton Sewerage Area, MWRA)	1,000	µg/L
Boston, Mass. (Metropolitan Sewerage Area)	500	µg/L
El Paso, Texas	170	µg/L
King County (Seattle), Washington	4,000	µg/L
Lakeland, Florida	120	µg/L
Newark, New Jersey	150	µg/L
Orange County, California	2,000	µg/L
San Jose, California	1,000	µg/L



Land Application

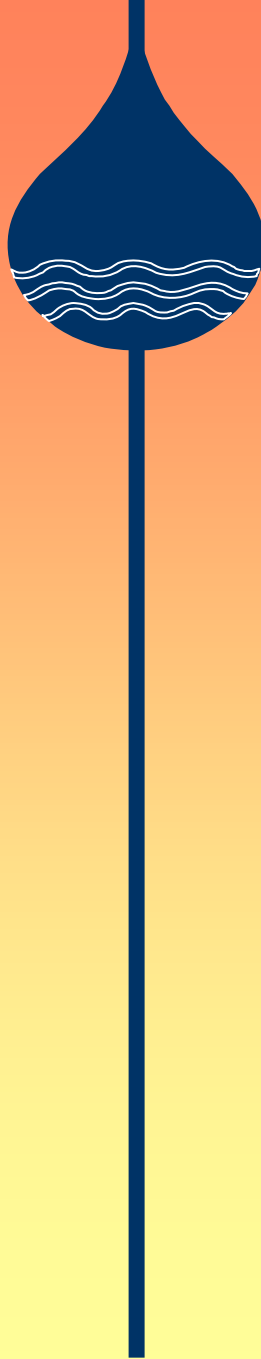


- **503 Sludge Regs:**
- **As concentration
41 mg/kg –
designated clean**
- **As concentration
>41 mg/kg –
limited to 41
kg/hectacre**

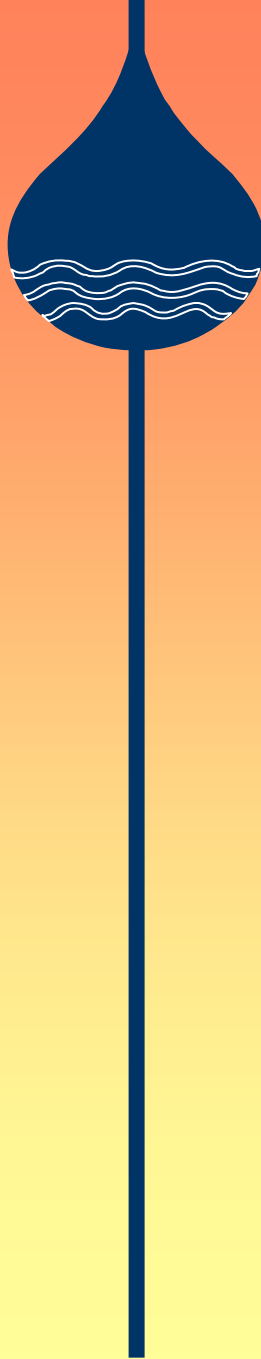
SDWA-UIC Background

The Safe Drinking Water Act (SDWA)
Underground Injection Control (UIC)
program

- Established to protect the quality of drinking water in the U.S.
- Prohibits movement of injected fluids into underground sources of drinking water

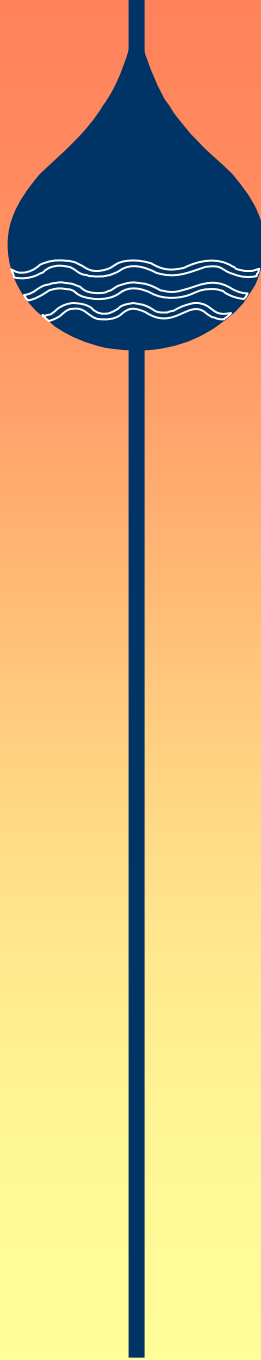


Conventional WTP Residual Disposal

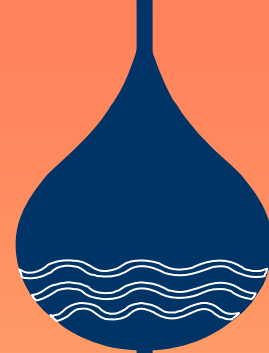


- **Solid wastes**
 - Solids from the sedimentation basin (blowdown)
 - Media from filters
 - Dewatered sludge's
- **Liquid wastes**
 - Backwash water

Disposal Example



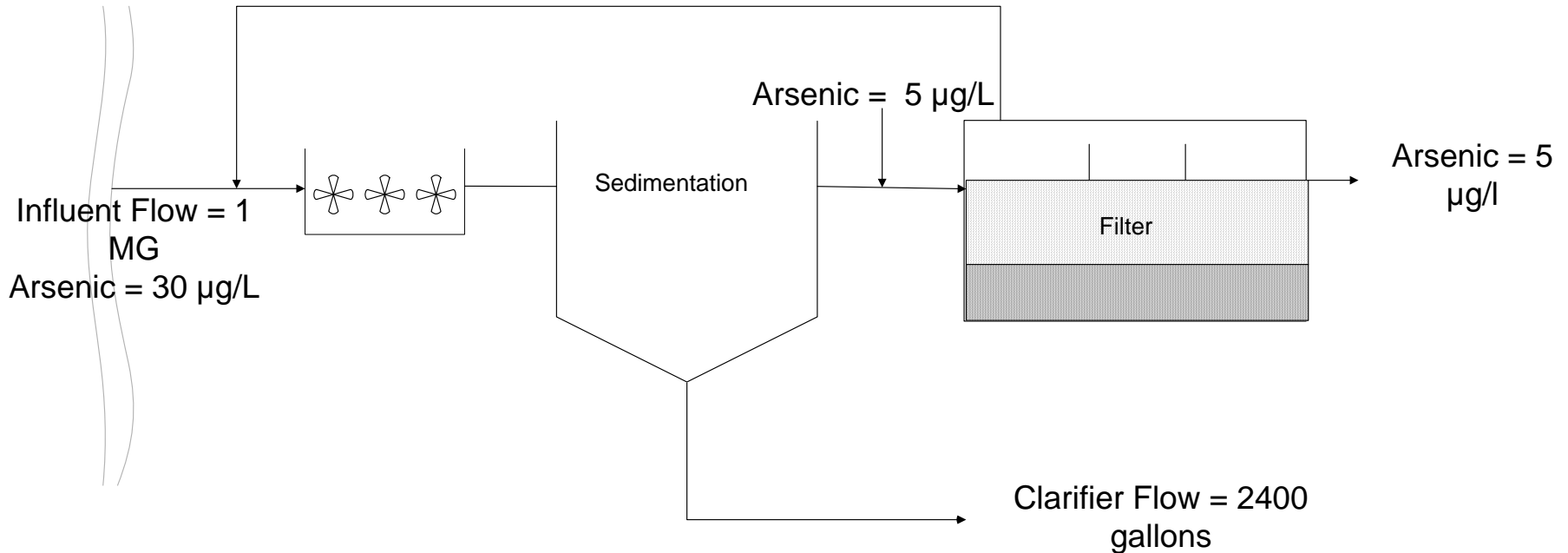
Conventional WTP Residual Disposal



- Clarifier sludge ~0.5%
- Clarifier sludge arsenic concentration ~10 mg/L
- Sludge arsenic concentration ~2000 mg/kg dry weight
- Water treated is 1 MG – Clarifier sludge flow is 2400 gallons
- Treatment reduces As from 30 μ g/L to 5 μ g/L
- Filter backwash water solids are negligible.

What Disposal Options are Available?

Conventional WTP



Clarifier Sludge Disposal?

Direct Discharge?

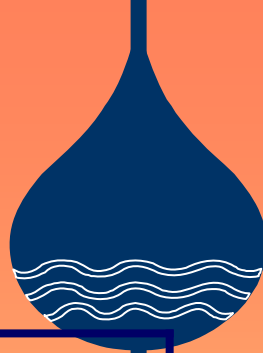
Discharge to the Sanitary Sewer?

Land Application – if so at what rate and how many acres?

Landfill? Any Conditions

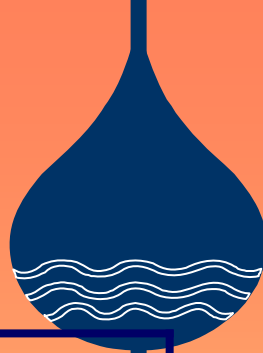
Hazardous Waste Facility?

Conventional WTP Residual Disposal



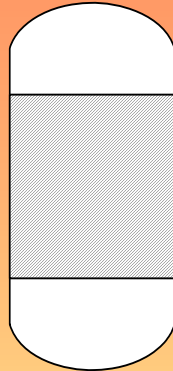
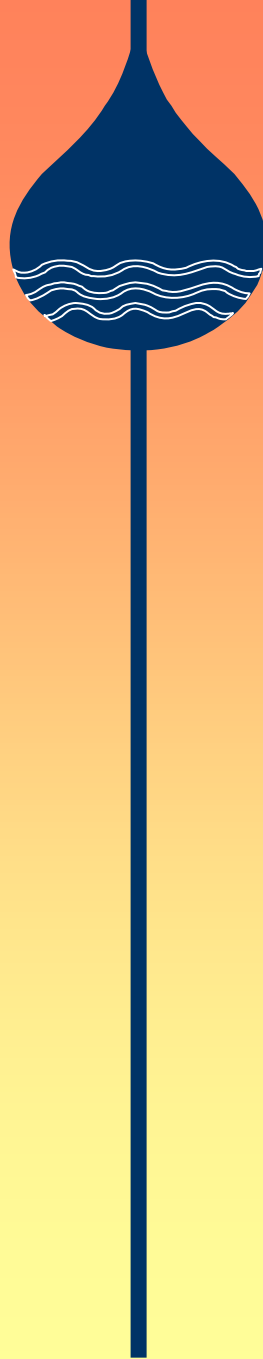
Disposal Method	Option Available?
Discharge to receiving stream	
Discharge to sanitary sewer	
Land Application	
Landfill	
Hazardous waste facility	

Conventional WTP Residual Disposal

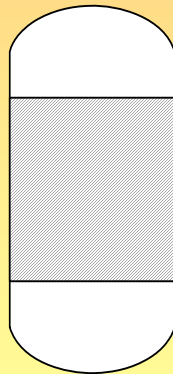


Disposal Method	Option Available?
Discharge to receiving stream	No
Discharge to sanitary sewer	Not likely
Land Application	Possible but has limits
Landfill	Yes
Hazardous waste facility	Only if needed

Media Evaluation Exercise

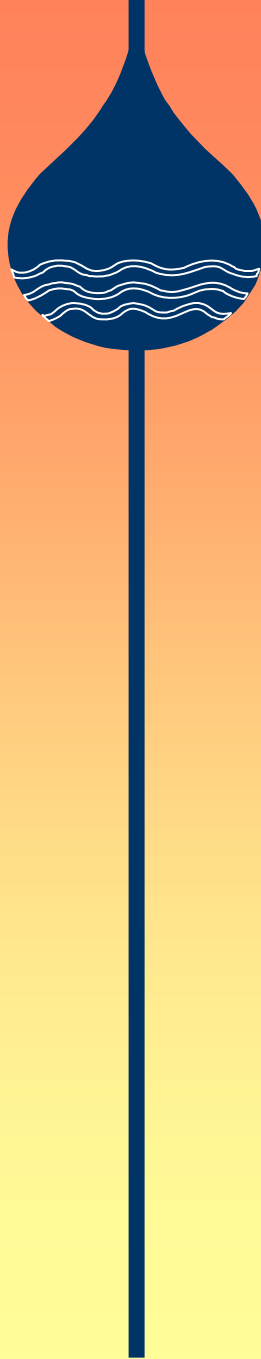


Media A
EBCT = 5 minutes
Cost = \$200 / cu. Foot
Capacity = 35,000 BV
TCLP = pass
As Removal = 95%



Media B
EBCT = 5 minutes
Cost = \$300 / cu. Foot
Capacity = 50,000 BV
TCLP = pass
As Removal = 95%

Media Evaluation



- First, evaluate Media A:
- Total media cost = $V \text{ (ft}^3\text{)} \times \$200/\text{ft}^3$
- The cost per bed volume (BV) = $(V \times \$200) / (35,000 \text{ BV})$
- = \$0.0057 per BV
- Next, evaluate Media B:
- Total media cost = $V \text{ (ft}^3\text{)} \times \$300/\text{ft}^3$
- The cost per bed volume (BV) = $(V \times \$300) / (50,000 \text{ BV})$
- = \$0.0060 per BV
- The cost of Media A is slightly cheaper than Media B.